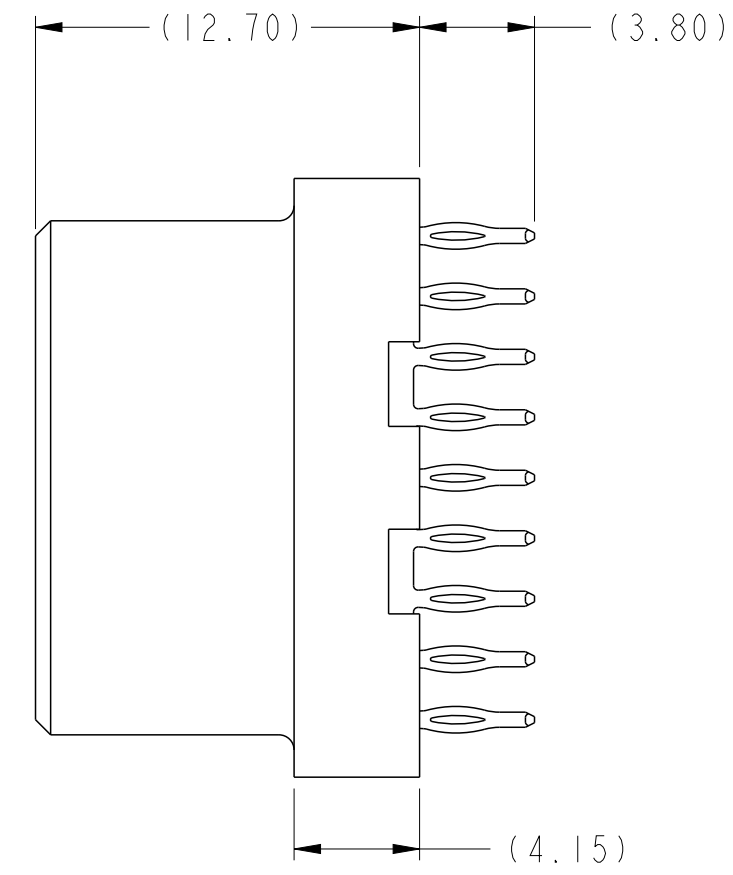
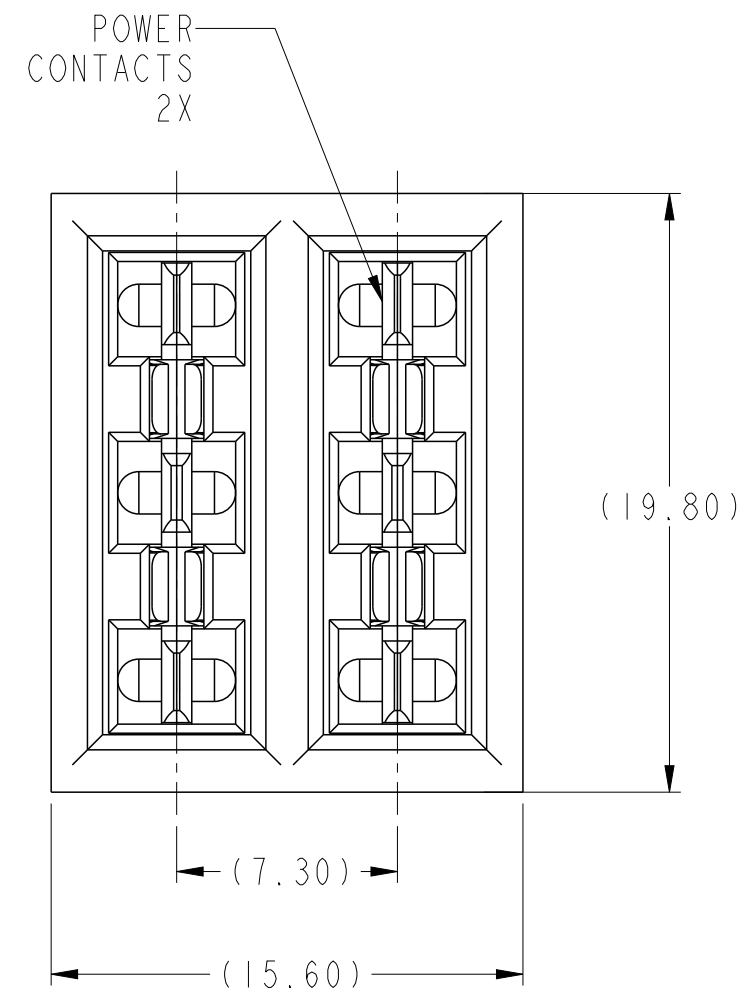
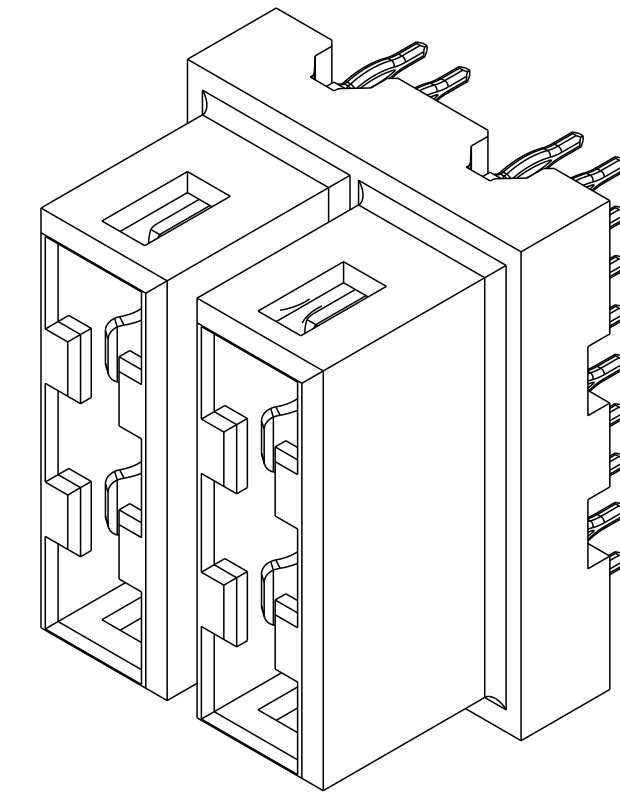
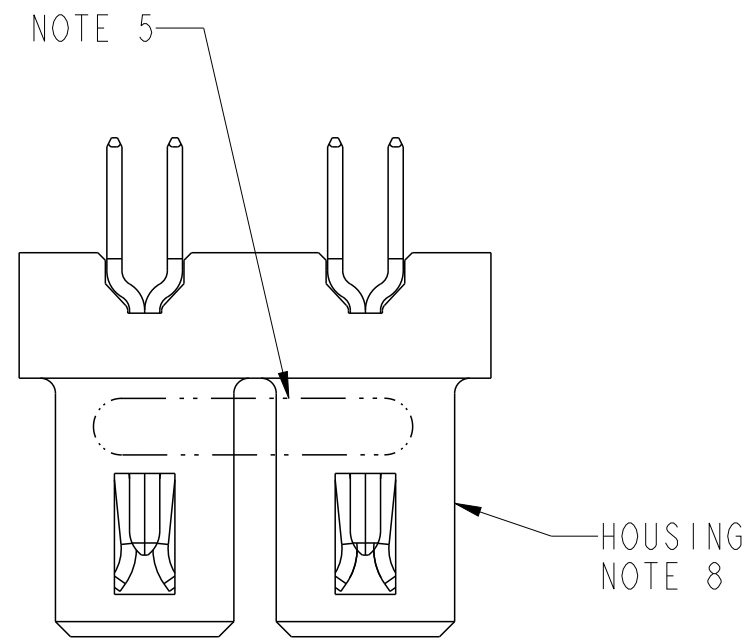


PART NUMBER	TAIL PLATING	TAIL TYPE
10078768-001LF	Sn	PRESS-FIT

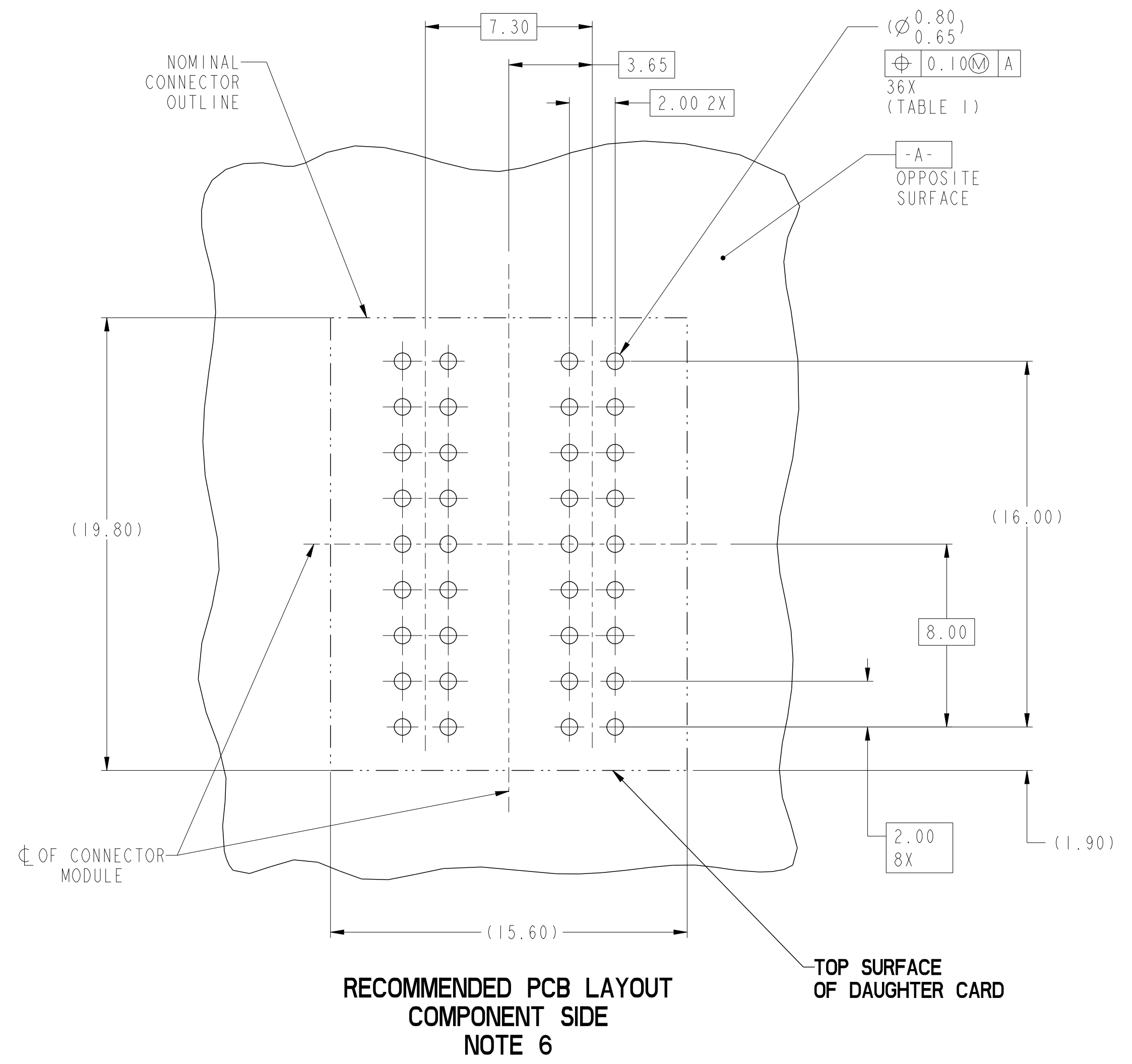


spec ref	-	dr	NotFound DuWa	2010/04/28	projection	MM	size	A2	scale	4:1													
tolerance std	ASME Y14.5	eng	De-Ming Lu	2014/12/28			ecn no	ELX-DG-19849-1															
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	rel level			Released																
surface	<table border="1"> <tr> <td>linear</td> <td>0.X</td> <td>±0.5</td> </tr> <tr> <td></td> <td>0.XX</td> <td>±0.25</td> </tr> <tr> <td></td> <td>0.XXX</td> <td>±0.10</td> </tr> <tr> <td>angular</td> <td>0°</td> <td>±2°</td> </tr> </table>	linear	0.X	±0.5				0.XX	±0.25		0.XXX	±0.10	angular	0°	±2°	appr	Pai-Ming Zheng	2014/12/29	product family	HCI	rel level	Released	
linear	0.X	±0.5																					
	0.XX	±0.25																					
	0.XXX	±0.10																					
angular	0°	±2°																					
<table border="1"> <tr> <td>linear</td> <td>0.X</td> <td>±0.5</td> </tr> <tr> <td></td> <td>0.XX</td> <td>±0.25</td> </tr> <tr> <td></td> <td>0.XXX</td> <td>±0.10</td> </tr> <tr> <td>angular</td> <td>0°</td> <td>±2°</td> </tr> </table>		linear	0.X	±0.5		0.XX	±0.25		0.XXX	±0.10	angular	0°	±2°			title	ASSEMBLY, RECEPT, VERT, 2 POSN ISOLATED POWER CONTACT		dwg no	10078768		rev	C
linear	0.X	±0.5																					
	0.XX	±0.25																					
	0.XXX	±0.10																					
angular	0°	±2°																					
ASME Y14.5		www.fci.com		cat. no.	-		Product - Customer Drw		sheet 1 of 2														

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TOP LAYER DESCRIPTION	TABLE 1 (HCI POWER) PLATED THROUGH-HOLE REQUIREMENTS							
	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	NICKEL THICKNESS	GOLD THICKNESS	TIN THICKNESS	SILVER THICKNESS	FINISHED HOLE DIAMETER
TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	--	--	--	0.65 - 0.80
IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	0.9 - 1.5um	--	0.70 - 0.80
IMMERSION SILVER	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	0.15 - 0.65um	0.70 - 0.80
COPPER (SEE NOTE 9)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	--	0.70 - 0.80
GOLD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.003 - 0.007	FLASH UP TO 0.0002	--	--	0.69 - 0.80

- NOTES:
- CONNECTOR MATERIALS:
HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK
UL 94V-0 COMPLIANT
CONTACTS: HIGH PERFORMANCE COPPER ALLOY
 - CONTACT FINISH (Ref. GS-12-380 SECTION 5.2).
 - PRODUCT SPECIFICATION: GS-12-380.
 - APPLICATION SPECIFICATION: GS-20-070.
 - PRODUCT MARKING (PRODUCT NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
 - MINIMUM NOMINAL PCB THICKNESS: 1.6mm
 - PACKAGING MEETS FCI SPECIFICATION GS-14-1194.
 - HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
 - COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
 - ALL HOLE SIZES ARE FINISHED HOLE SIZES UNLESS OTHERWISE NOTED.



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dr	Not Found DuWa	2010/04/28	projection	MM	size	A2	scale	6:1
eng	De-Ming Lu	2014/12/28			ecn no	ELX-DG-19849-1	rel level	Released
chr	-	-						
appr	Pai-Ming Zheng	2014/12/29	product family	-	rel level	-	rel level	Released
		title ASSEMBLY, RECEPT, VERT, 2 POSN ISOLATED POWER CONTACT			dwg no 10078768	rev C		
www.fci.com		cat. no.	Product - Customer Draw		sheet 2 of 2			