12-28 AWG: WTB



70-9296



The widespread market adaptation of the AVX STRIPT™ contact systems continue to drive new product developments. The 70-9296 series of dual beam, boxed contacts provide a simple, yet reliable wire-to-board alternative to full sized 1pc and 2pc connector solutions. Contacts are SMT onto the PCB, then either solid or stranded wires can be stripped to length and inserted into the contact. Contacts are designed with dual beam high force contacts to maximize wire retention. Integral wire guides and stop assures proper positioning of the wire.

In this round of product expansion, the 2.5mm has been added to offer a new size when trying to maximize AWG and keep the smallest profile contact available is size critical applications. Additionally, this contact has been designed without a wire stop to facilitate solid pin insertion capabilities for board-to-board and module-to-module applications (see BTB Jumper data sheet for 109296001xxx906).

APPLICATIONS

- Industrial/Ruggedized Wire-to-Board applications
- · Replace hard soldering of wire to a PCB
- Reference Product Specification 201-01-143
- Reference Application Notes 201-01-150
- Linear Board-to-Board capabilities with 109296001xxx906 iumpers

FEATURES AND BENEFITS

- Dual Beam box contact provides maximum mechanical stability and wire retention
- Tape and reel packaged for automated SMT placement
- Staged current rating based on AWG, maximum is 20A (12AWG)
- 2.5mm w/o wire stop allows for variable PCB mating tolerances in linear BTB applications

ELECTRICAL

Voltage Rating: 300V Based on placement distance

• Current Rating: See Matrix Below

ENVIRONMENTAL

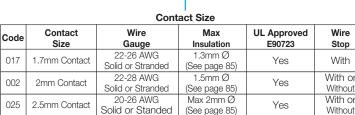
 Operating Temperature: -40°C to +125°C

MECHANICAL

- Contact Material: Phosphor Bronze
- Contact Plating: Pure Tin
- Durability 5 Cycles

HOW TO ORDER





0XX

| Contact Size | | | | | | | |
|-----------------|----------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Contact Size | Wire Gauge | Max Insulation | UL Approved E90723 | Wire Stop | | | |
| 1.7mm Contact | 22-26 AWG Solid or Stranded | 1.3mm Ø (See page 85) | Yes | With | | | |
| 2mm Contact | 22-28 AWG Solid or Stranded | 1.5mm Ø (See page 85) | Yes | With or Without | | | |
| 2.5mm Contact | 20-26 AWG Solid or Standed | Max 2mm Ø (See page 85) | Yes | With or Without | | | |
| 3mm Contact | 18-26 AWG Solid or Stranded 2.5mm Ø | | Yes | With | | | |
| 4mm Contact | 12-20 AWG Solid or Stranded | 3.4mm Ø | Yes | With | | | |
| | Size 1.7mm Contact 2mm Contact 2.5mm Contact 3mm Contact | Contact Size Wire Gauge 1.7mm Contact 22-26 AWG Solid or Stranded 2mm Contact 22-28 AWG Solid or Stranded 2.5mm Contact 20-26 AWG Solid or Standed 3mm Contact 18-26 AWG Solid or Stranded 4mm Contact 12-20 AWG | Contact Size Wire Gauge Max Insulation 1.7mm Contact 22-26 AWG Solid or Stranded 1.3mm Ø (See page 85) 2mm Contact 22-28 AWG Solid or Stranded 1.5mm Ø (See page 85) 2.5mm Contact 20-26 AWG Solid or Stranded Max 2mm Ø (See page 85) 3mm Contact 18-26 AWG Solid or Stranded 2.5mm Ø 4mm Contact 12-20 AWG 3.4mm Ø | Contact Size Wire Gauge Max Insulation UL Approved E90723 1.7mm Contact 22-26 AWG Solid or Stranded 1.3mm Ø (See page 85) Yes 2mm Contact 22-28 AWG Solid or Stranded 1.5mm Ø (See page 85) Yes 2.5mm Contact 20-26 AWG Solid or Stranded Max 2mm Ø (See page 85) Yes 3mm Contact 18-26 AWG Solid or Stranded 2.5mm Ø Yes 4mm Contact 12-20 AWG 3.4mm Ø Yes | | | |



016 = No Wire Stop (2mm and 2.5mm only) Pure Tin All Over

0X6



CURRENT RATING

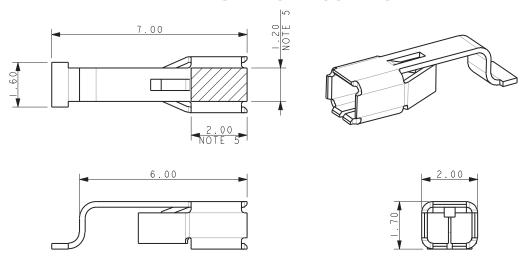
| Size | Part Number | 12AWG | 14AWG | 16AWG | 18AWG | 20AWG | 22AWG | 24AWG | 26AWG | 28AWG |
|-------|-----------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 4mm | 709296001004006 | 20A | 16A | 14A | 12A | 10A | | | | |
| 3mm | 709296001003006 | | | | 12A | 10A | 8A | 7A | 5A | |
| 2.5mm | 7092960010250x6 | | | | | 12A | 10A | 8A | 6A | |
| 2mm | 709296001002006 | | | | | | 8A | 7A | 5A | 4A |
| 1.7mm | 709296001017006 | | | | | | 8A | 7A | 5A | |

12-28 AWG: WTB



70-9296

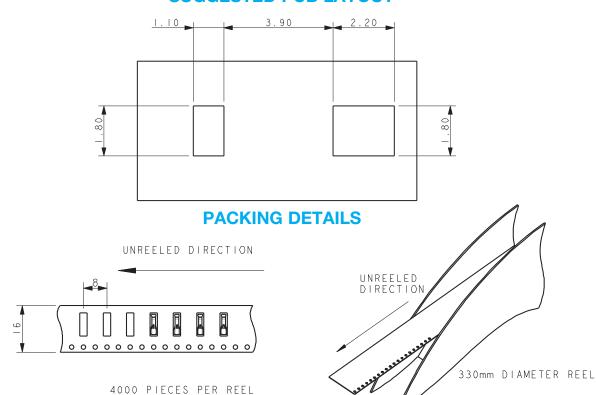
70-9296-001-017-006 1.7MM POKE HOME CONTACT



NOTES:

- 1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
- 2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 3. PACKING IN TAPE AND REEL, 4000 PIECES PER REEL.
- 4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
- 5. AREA AVAILABLE FOR PICK AND PLACE.
- 6. UL REFERENCE 90723.
- 7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT



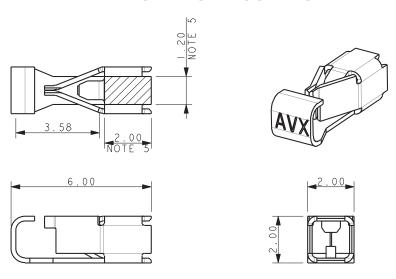
XXVX

12-28 AWG: WTB



70-9296

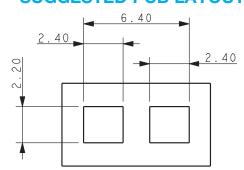
70-9296-001-002-006 2MM POKE HOME CONTACT

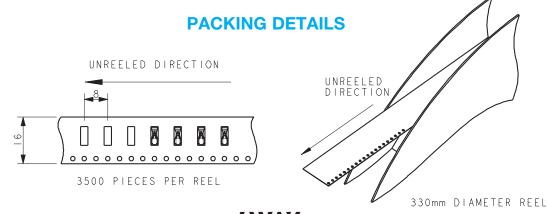


NOTES:

- FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
- 2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 3. PACKING IN TAPE AND REEL, 3500 PIECES PER REEL.
- 4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
- 5. AREA AVAILABLE FOR PICK AND PLACE.
- 6. UL REFERENCE 90723.
- 7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT



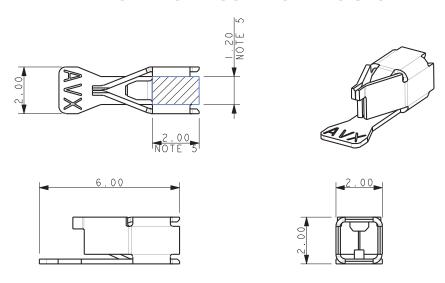


12-28 AWG: WTB



70-9296

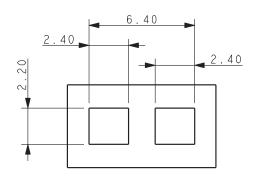
70-9296-001-002-016 2MM POKE HOME CONTACT – NO STOP

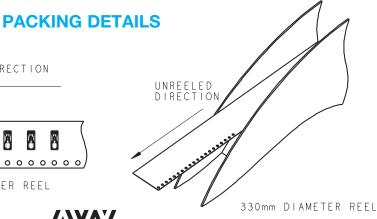


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SUGGESTED PCB LAYOUT

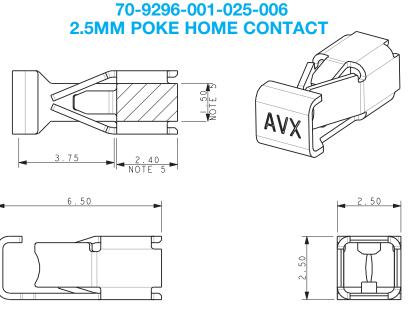




12-28 AWG: WTB



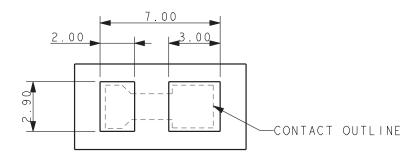
70-9296

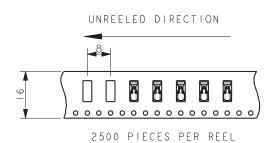


NOTES:

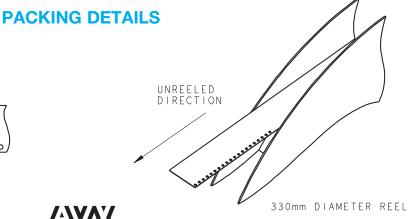
- 1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
- 2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 3. PACKING IN TAPE AND REEL, 2500 PIECES PER REEL.
- 4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
- 5. AREA AVAILABLE FOR PICK AND PLACE.
- 6. THIS COMPONENT IS NOT CURRENTLY UL CERTIFIED.
- 7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT





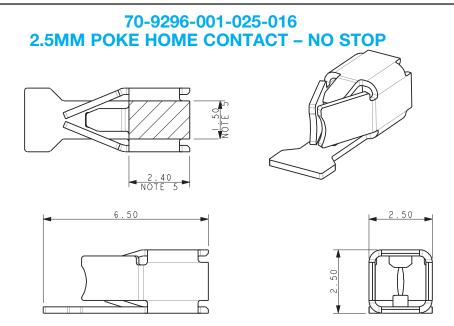




12-28 AWG: WTB



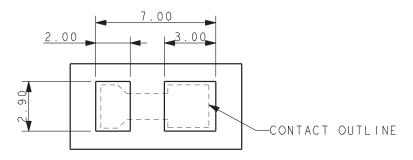
70-9296

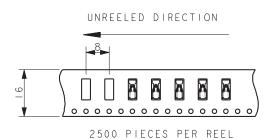


NOTES:

- FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
- 2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 3. PACKING IN TAPE AND REEL, 2500 PIECES PER REEL.
- 4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
- 5. AREA AVAILABLE FOR PICK AND PLACE.
- 6. THIS COMPONENT IS NOT CURRENTLY UL CERTIFIED.
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SUGGESTED PCB LAYOUT





UNREELED DIRECTION

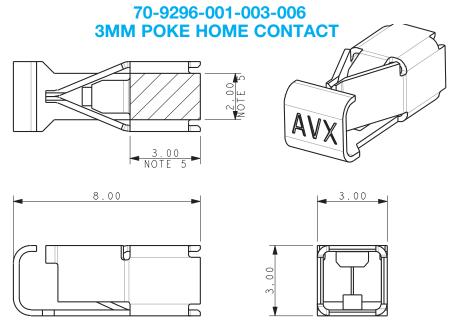
330mm DIAMETER REEL

PACKING DETAILS

12-28 AWG: WTB

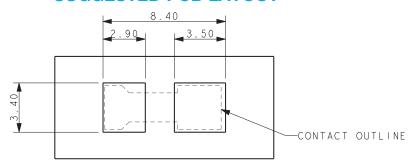


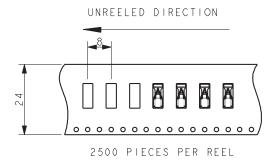
70-9296

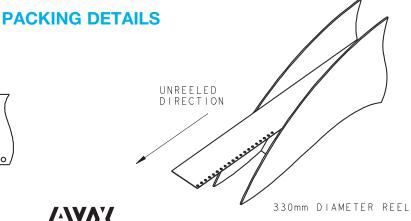


- 1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
- 2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 3. PACKING IN TAPE AND REEL, 2500 PIECES PER REEL.
- 4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
- 5. AREA AVAILABLE FOR PICK AND PLACE.
- 6. UL REFERENCE 90723.
- 7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT





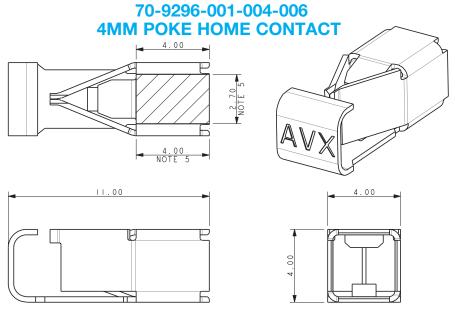


Poke-Home: Single Horizontal Contact / INTERCONNECT

12-28 AWG: WTB



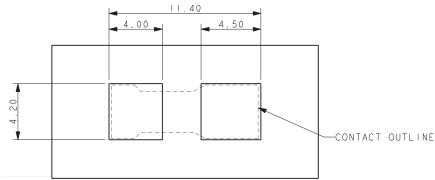
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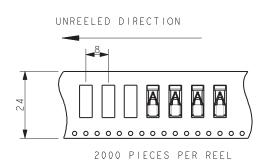


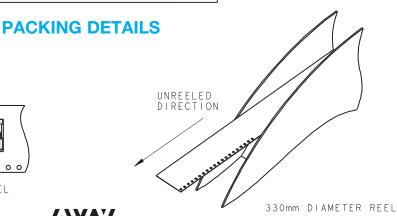
NOTES:

- 1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
- 2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
- 3. PACKING IN TAPE AND REEL, 2000 PIECES PER REEL.
- 4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
- 5. AREA AVAILABLE FOR PICK AND PLACE.
- 6. UL REFERENCE 90723.
- 7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT







91

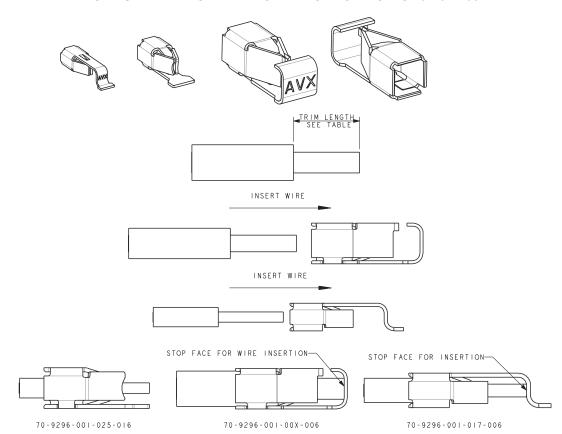
12-28 AWG: WTB



70-9296

CONNECTOR ASSEMBLY

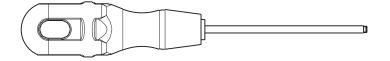
FOR FULL DETAILS REFER TO APPLICATION NOTES 201-01-150



| CONTACT | WIRE SIZE | INSULATOR DIAMETER | TRIM LENGTH |
|---------------------|------------------------|--------------------|------------------------------------|
| 70-9296-001-004-006 | 12AWG and 14AWG | Max 3.4mm | 6.5 ± 0.5mm |
| 70-9296-001-004-006 | 16AWG, 18AWG and 20AWG | Max 2.5mm | 5.5 ± 0.5mm |
| 70-9296-001-003-006 | 18AWG to 26AWG | Max 2.5mm | 4.5 ± 0.5mm |
| 70-9296-001-025-006 | 20AWG to 26AWG | Max 2.0mm | 3.5 ± 0.5mm |
| 70-9296-001-025-006 | 20AWG to 26AWG | 2.0mm to 2.50mm | 6.0 ± 0.5mm* |
| 70-9296-001-025-016 | 20AWG to 26AWG | Max 2.0mm | 3.0mm Minimum – No Stop on Contact |
| 70-9296-001-025-016 | 20AWG to 26AWG | Max 2.0mm | 5.5mm Minimum – No Stop on Contact |
| 70-9296-001-002-006 | 22AWG to 28AWG | Max 1.5mm | 3.5 ± 0.5mm |
| 70-9296-001-002-006 | 22AWG to 28AWG | 1.5mm to 2.0mm | 5.5 ± 0.5mm* |
| 70-9296-001-017-006 | 22AWG to 26AWG | Max 1.3mm | 4.0 ± 0.5mm |
| 70-9296-001-017-006 | 22AWG to 26AWG | 1.3mm to 1.7mm | 6.0 ± 0.5mm* |

^{*} Wire insulation butts on end of contact

CONTACT OPENING TOOL 06-9296-7001-01-000



TOOL TO OPEN THE CONTACT TO INSERT/WITHDRAW WIRE. REFER TO APPLICATION NOTES 201-01-150.