



**Solder Process Data**

Duration at Max. Process Temperature (seconds)	40
Lead-free Process Capability	SMC & Wave Capable (TH only)
Max. Cycles at Max. Process Temperature	3
Process Temperature max. C	260

**Material Info****Reference - Drawing Numbers**

Application Specification	AS-46436-100
Product Specification	PS-46436-100
Sales Drawing	SD-46562-1093

This document was generated on 10/22/2013

**PLEASE CHECK [WWW.MOLEX.COM](http://WWW.MOLEX.COM) FOR LATEST PART INFORMATION**