

# SPECIFICATION

- Supplier : Samsung electro-mechanics
- Product : Multi-layer Ceramic Capacitor
- Samsung P/N : **CL32B475KBUYFNE**
- Description : **CAP, 4.7 $\mu$ F, 50V,  $\pm$ 10%, X7R, 1210**

## A. Samsung Part Number

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<b>① Series</b>	Samsung Multi-layer Ceramic Capacitor		
<b>② Size</b>	1210 (inch code)	L: 3.2 $\pm$ 0.3 mm	W: 2.5 $\pm$ 0.2 mm
<b>③ Dielectric</b>	X7R	<b>⑧ Thickness division</b>	Low profile
<b>④ Capacitance</b>	4.7 $\mu$ F	<b>Inner electrode</b>	Ni
<b>⑤ Capacitance tolerance</b>	$\pm$ 10 %	<b>Termination</b>	Cu/Ag-Epoxy
<b>⑥ Rated Voltage</b>	50 V	<b>Plating</b>	Sn 100% (Pb Free)
<b>⑦ Thickness</b>	1.8 $\pm$ 0.2 mm	<b>⑨ Product</b>	Product for POWER application
		<b>⑩ Special</b>	Reserved for future use
		<b>⑪ Packaging</b>	Embossed Type, 7" reel

## B. Samsung Reliability Test and Judgement condition

	Performance	Test condition
<b>Capacitance</b>	Within specified tolerance	1kHz $\pm$ 10%      1.0 $\pm$ 0.2Vrms
<b>Tan <math>\delta</math> (DF)</b>	0.1 max.	
<b>Insulation Resistance</b>	10,000Mohm or 100Mohm $\cdot\mu$ F Whichever is Smaller	Rated Voltage      60~120 sec.
<b>Appearance</b>	No abnormal exterior appearance	Microscope ( $\times$ 10)
<b>Withstanding Voltage</b>	No dielectric breakdown or mechanical breakdown	250% of the rated voltage
<b>Temperature Characterisitcs</b>	X7R (From -55 $^{\circ}$ C to 125 $^{\circ}$ C, Capacitance change should be within $\pm$ 15%)	
<b>Adhesive Strength of Termination</b>	No peeling shall be occur on the terminal electrode	500g-F, for 10 $\pm$ 1 sec.
<b>Bending Strength</b>	Capacitance change :    within $\pm$ 12.5%	Bending to the limit (1mm) with 1.0mm/sec.
<b>Solderability</b>	More than 75% of terminal surface is to be soldered newly	SnAg3.0Cu0.5 solder 245 $\pm$ 5 $^{\circ}$ C, 3 $\pm$ 0.3sec. (preheating : 80~120 $^{\circ}$ C for 10~30sec.)
<b>Resistance to Soldering heat</b>	Capacitance change :    within $\pm$ 7.5% Tan $\delta$ , IR : initial spec.	Solder pot : 270 $\pm$ 5 $^{\circ}$ C, 10 $\pm$ 1sec.

	<b>Performance</b>	<b>Test condition</b>
<b>Vibration Test</b>	Capacitance change : within $\pm 5\%$ Tan $\delta$ , IR : initial spec.	Amplitude : 1.5mm From 10Hz to 55Hz (return : 1min.) 2hours $\times$ 3 direction (x, y, z)
<b>Moisture Resistance</b>	Capacitance change : within $\pm 12.5\%$ Tan $\delta$ : 0.125 max IR : 12.5M $\Omega \cdot \mu F$ or Over	With rated voltage 40 $\pm 2$ $^{\circ}C$ , 90~95%RH, 500+12/-0hrs
<b>High Temperature Resistance</b>	Capacitance change : within $\pm 12.5\%$ Tan $\delta$ : 0.125 max IR : 25M $\Omega \cdot \mu F$ or Over	With 150% of the rated voltage Max. operating temperature  1000+48/-0hrs
<b>Temperature Cycling</b>	Capacitance change : within $\pm 7.5\%$ Tan $\delta$ , IR : initial spec.	1 cycle condition Min. operating temperature $\rightarrow 25^{\circ}C$ $\rightarrow$ Max. operating temperature $\rightarrow 25^{\circ}C$  5 cycle test

**C. Recommended Soldering method :**

Reflow ( Reflow Peak Temperature : 260+0/-5 $^{\circ}C$ , 10sec. Max )

\* For the more detail Specification, Please refer to the Samsung MLCC catalogue.