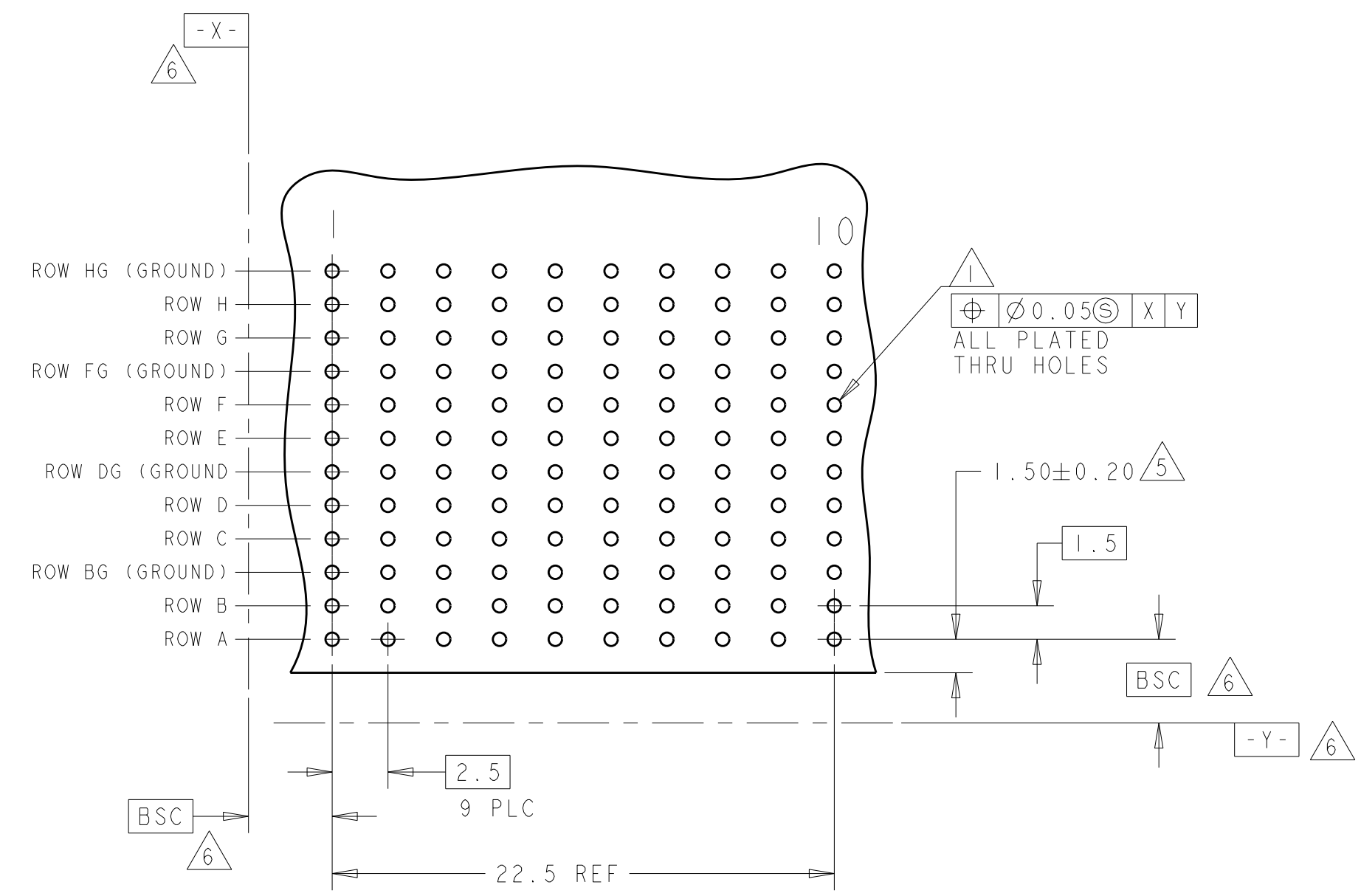
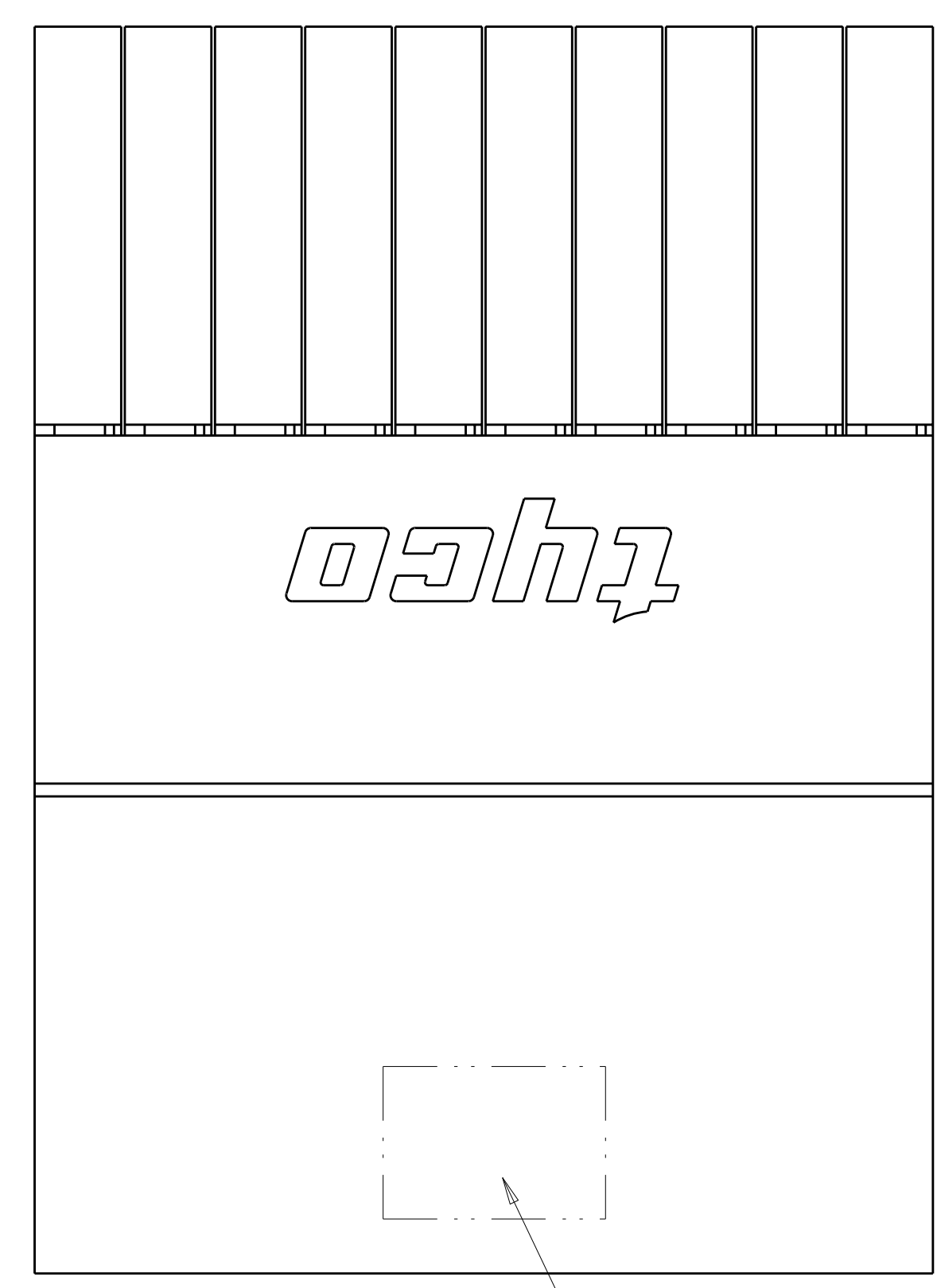
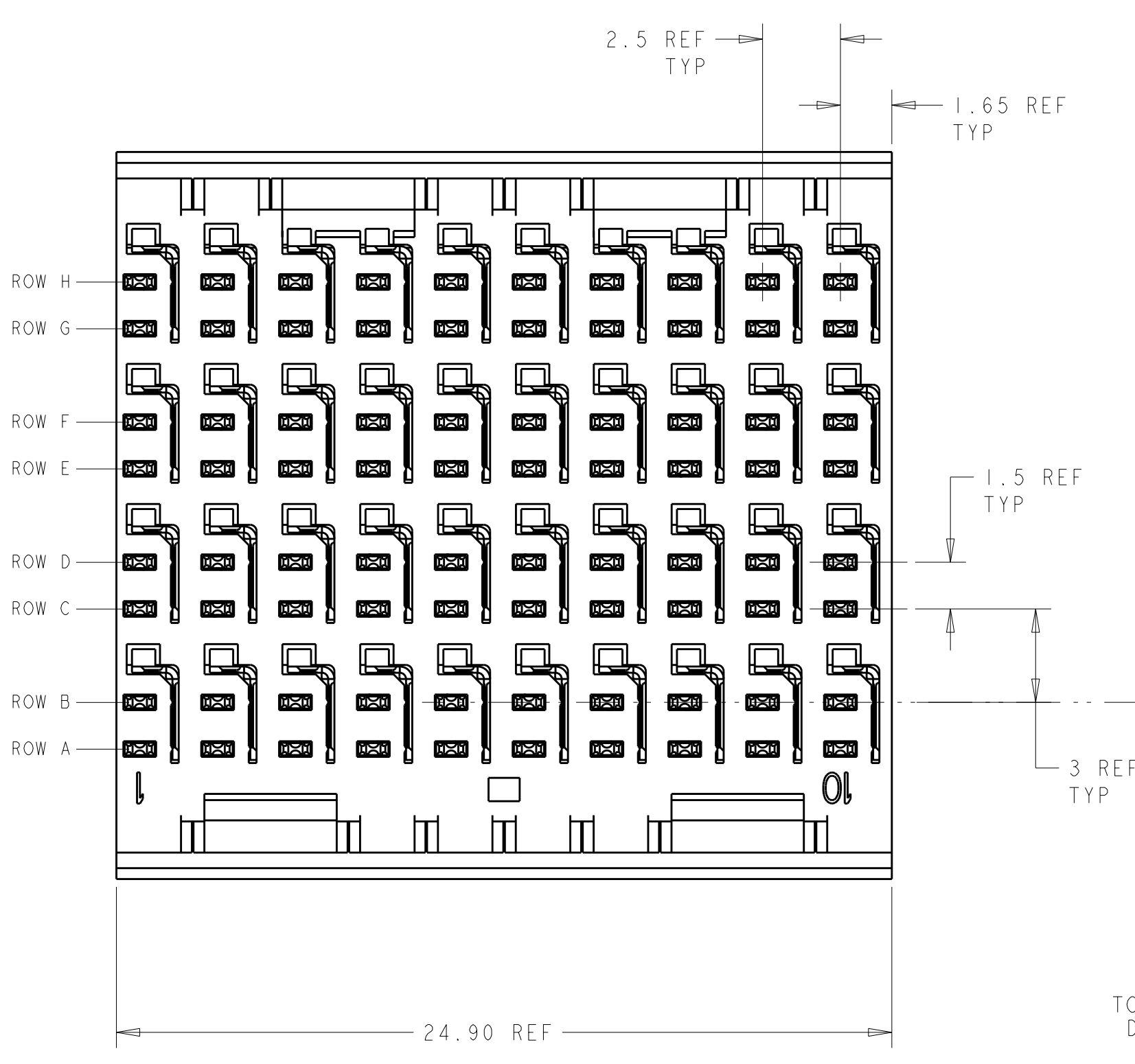


LOC	DIST	REV	DATE	BY	CHKD	APVD
AD	00	0	25JUN2004	SJM	RAP	
		A1	11JUN2009	DH	JE	
		A2	10AUG2009	DH	JE	

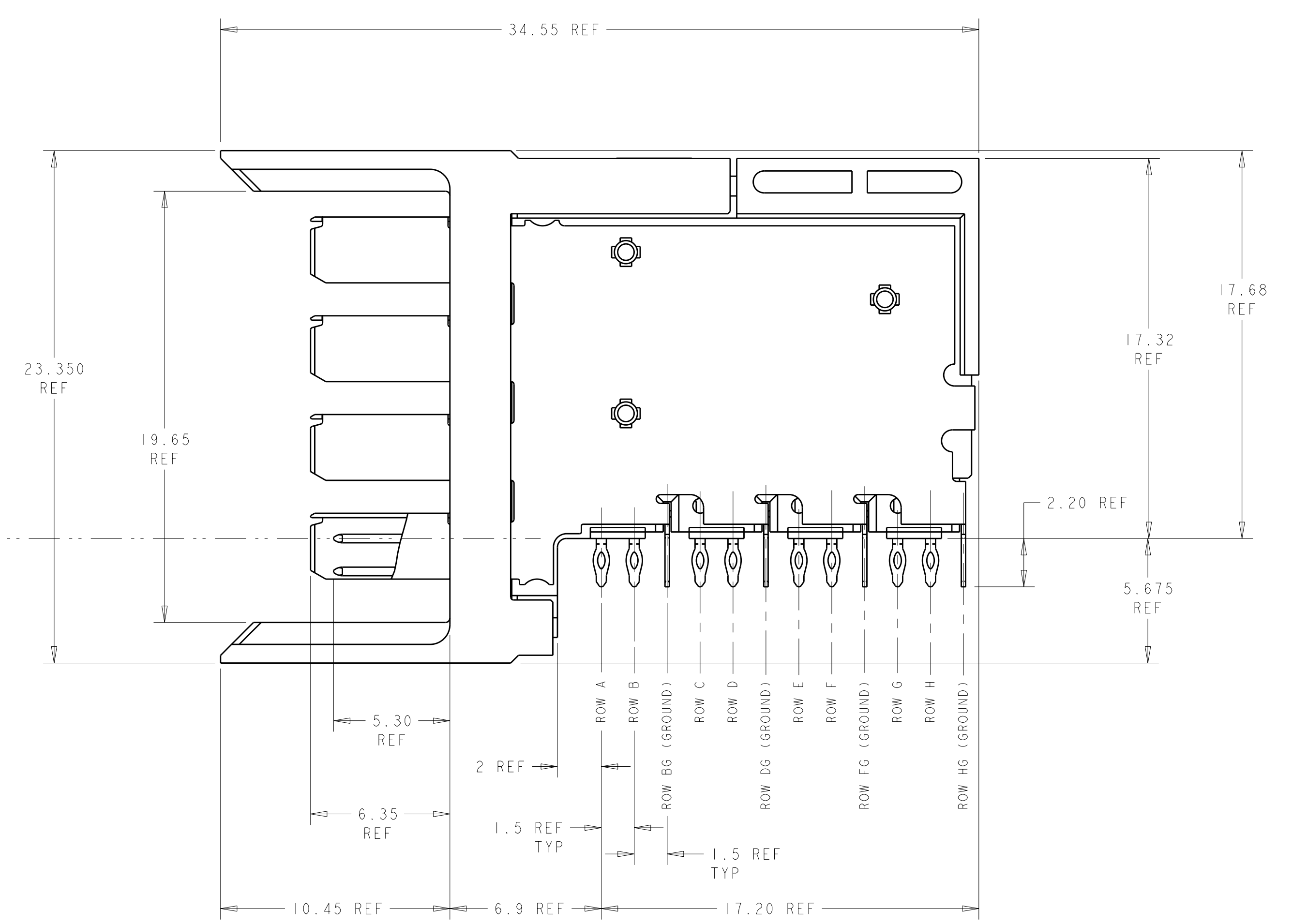
- 1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 2. MATERIAL:
CONTACT & SHIELD - PHOSPHOR BRONZE
HOUSING & CHICKLET - GLASS FILLED POLYESTER
- 3. FINISH:
CONTACT & SHIELD - 0.76µm MIN GOLD OVER
1.27µm MIN NICKEL IN MATING AREA, 0.5µm MIN TIN
OVER 1.27µm MIN NICKEL IN COMPLIANT PIN AREA.
- 4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN
- 5. DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- 6. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT, TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995



RECOMMENDED PC BOARD LAYOUT
 COMPONENT SIDE SHOWN
 SCALE 4:1



TOP SURFACE OF
 DAUGHTER CARD



6469048-1
 PART NUMBER

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ± 1 PLC ± 5 PLC ± 4 PLC ± ANGLES ± FINISH ±		DWN: S.J. MAGARO 25JUN2004 CHK: R.A. PATTERSON NAME: R.A. PATTERSON		Tyco Electronics Harrisburg, PA 17105-3608	
MATERIAL: 2		FINISH: 3		PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: - CUSTOMER DRAWING: -		NAME: HEATER ASSEMBLY, RIGHT ANGLE, 4 PAIR, HMZd SIZE: A1 CAGE CODE: 00779 DRAWING NO: 6469048 RESTRICTED TO: -	
SCALE: 6:1				SHEET: 1 OF 1		REV: A2	