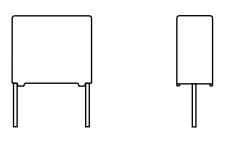


## **Interference Suppression Film Capacitor - Class X1** Radial MKP 440 V<sub>AC</sub> - Standard Across the Line



### **FEATURES**

- 15 mm to 27.5 mm lead pitch
- 440 V rated AC voltage
- RoHS • Material categorization: for definitions of COMPLIANT compliance please see www.vishay.com/doc?99912

### **APPLICATIONS**

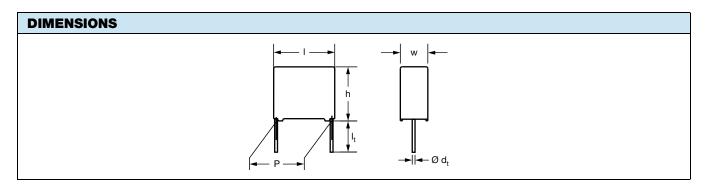
For standard across the line X1 applications.

See also application note: www.vishay.com/doc?28153

QUICK REFERENCE DATA				
Capacitance range (E12 series)	0.01 μF to 1 μF (referred values acc. to E6)			
Capacitance tolerance	± 20 %, ± 10 %, ± 5 %			
Rated AC voltage	440 V <sub>AC</sub> ; 50 Hz to 60 Hz			
Permissible DC voltage	1000 V <sub>DC</sub>			
Climatic testing class acc. to IEC 60068-1 $50/105/56/C$ for product volumes > 1750 mm3 $50/105/56/B$ for volumes $\leq 1750$ mm3				
Maximum application temperature	105 °C			
Reference standards	IEC 60384-14 ed-4 (2013) and EN 60384-14 IEC 60065 pass. flamm. class B for volumes > 1750 mm <sup>3</sup> UL 60384-14			
Dielectric	Polypropylene film			
Electrodes	Metallized film			
Construction	Mono construction			
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0			
Leads	Tinned wire			
C-value; tolerance; rated voltage; sub-class; manufacture           Marking         code for dielectric material; manufacturer location, year ar           manufacturer's logo or name; safety approvals				

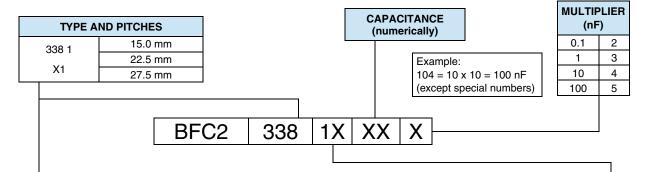
Note

· For more detailed data and test requirements, contact rfi@vishay.com





### **COMPOSITION OF CATALOG NUMBER**



TYPE	PACKAGING	LEAD CONFIGURATION	C-TOL.	PREFERRED TYPES
		Lead length 3.5 mm ± 0.3 mm		BFC2 338 10
338 1	Loose in box	Lead length 5.0 mm ± 1.0 mm	00.0/	BFC2 338 12
		Lead length 25.0 mm ± 2.0 mm	± 20 %	BFC2 338 14
X1	Taped on reel (1)	H = 18.5 mm; for $P_0 = 12.7$ mm; reel diameter = 500 mm		BFC2 338 17
TYPE	PACKAGING	ALTERNATIVE C-TOL.	C-TOL.	ON REQUEST
	Loose in box	Lead length 3.5 mm $\pm$ 0.3 mm	± 10 %	
			± 5 %	
		Lead length 5.0 mm ± 1.0 mm	± 10 %	
338 1	LUUSE III DUX		± 5 %	See tables for detail
X1		Lead length 25.0 mm ± 2.0 mm	± 10 %	
	Taped on reel <sup>(1)</sup>		± 5 %	
		H - 19 5 mm; P - 19 7 mm; real diameter - 500 mm	± 10 %	
		H = 18.5 mm; $P_0 = 12.7$ mm; reel diameter = 500 mm	± 5 %	

#### Note

<sup>(1)</sup> For detailed tape specification refer to packaging information: <u>www.vishay.com/doc?28139</u>

SPECIFIC REFERENCE DATA			
DESCRIPTION	VA	LUE	
Rated AC voltage (U <sub>RAC</sub> )	44	0 V	
Permissible DC voltage (U <sub>RDC</sub> )	100	00 V	
Tangent of loss angle:	at 1 kHz	at 10 kHz	
C ≤ 470 nF	≤ 10 x 10 <sup>-4</sup>	$\le 20 \text{ x } 10^{-4}$	
C > 470 nF	≤ 20 x 10 <sup>-4</sup>	$\leq$ 70 x 10 <sup>-4</sup>	
Rated voltage pulse slope (dU/dt) <sub>R</sub> at 615 V <sub>DC</sub>			
Pitch = 15 mm	250 V/µs		
Pitch = 22.5 mm	150 V/µs		
Pitch = 27.5 mm	100 V/µs		
R between leads, for C $\leq$ 0.33 $\mu$ F at 100 V, 1 min $>$ 15 000 M $\Omega$		00 MΩ	
RC between leads, for C > 0.33 $\mu$ F at 100 V, 1 min > 5000 s			
R between leads and case, 100 V, 1 min $>$ 30 000 M $\Omega$		00 MΩ	
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)},$ rise time $\leq$ 1000 V/s	at off current 10 mA) <sup>(1)</sup> , rise time $\leq$ 1000 V/s 3400 V, 1 min		
Withstanding (AC) voltage between leads and case	2380 V, 1 min		
Maximum application temperature	105	5 °C	

#### Note

<sup>(1)</sup> See "Voltage Proof Test for Metallized Film Capacitors": <u>www.vishay.com/doc?28169</u>



ELE	ELECTRICAL DATA AND ORDERING INFORMATION									
					CATALOG NUN	/IBER B	FC2 338 1XXXX A	ND PA	CKAGING	
	CAP.	CAP. DIMENSIONS MASS LOOSE IN BOX				TAPED REEL (	1)(2)			
URAC	(μF)	w x h x l	(g) <sup>(3)</sup>	SHC	ORT LEADS		LONG LEAD	S	Ø = 500 mm	ı
		(mm)		l <sub>t</sub> = 3.5 mm ± 0.3 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P <sub>0</sub> = 12.7 mm	SPQ
			PITC	H = 15.0 mm ± 0.4	4 mm; d <sub>t</sub> = 0.60 r	nm ± 0.	06 mm; C-tol. = ±	20 %		
	0.010			10103	12103		14103		17103	
	0.012			10123	12123		14123		17123	
	0.015	5.0 x 11.0 x 17.5	1.0	10153	12153	1000	14153	1000	17153	1100
	0.018			10183	12183		14183		17183	
	0.022			10223	12223		14223		17223	
	0.027	6.0 x 12.0 x 17.5	1.4	10273	12273	1000	14273	1000	17273	900
	0.033	0.0 x 12.0 x 17.5	1.4	10333	12333	1000	14333	1000	17333	500
			PITC	H = 15.0 mm ± 0.4	4 mm; d <sub>t</sub> = 0.80 r	nm ± 0.	08 mm; C-tol. = ±	20 %		
	0.039	7.0 x 13.5 x 17.5	1.8	10393	12393	750	14393	500	17393	800
	0.047	7.0 × 10.5 × 17.5	1.0	10473	12473	750	14473	500	17473	000
	0.056	8.5 x 15.0 x 17.5	2.4	10563	12563	750	14563	500	17563	650
	0.068	0.0 × 10.0 × 17.0	2.4	10683	12683	750	14683	500	17683	000
	0.082	10.0 x 16.5 x 17.5	3.0	10823	12823	500	14823	450	17823	600
	0.10	10.0 × 10.5 × 17.5	0.0	10104	12104	500	14104	430	17104	000
			PITCI	H = 22.5 mm ± 0.4	4 mm; d <sub>t</sub> = 0.80 r	nm ± 0.	08 mm; C-tol. = ±	20 %		
	0.12	8.5 x 18.0 x 26.0	3.8	10124	12124	200	14124	250	17124	450
	0.15	5 8.5 x 18.0 x 20.0 3.8 10154 12154 20	14154	230	17154	400				
	0.18	10.0 x 19.5 x 26.0	6.8	10184	12184	200	14184	200	17184	350
	0.22	10.0 × 13.3 × 20.0	0.0	10224	12224	200	14224		17224	000
			PITC	H = 27.5 mm ± 0.4	4 mm; d <sub>t</sub> = 0.80 r	nm ± 0.	08 mm; C-tol. = ±	20 %		
440	0.27	11.0 x 21.0 x 31.0	7.4	10274	12274	100	14274	125		
	0.33	13.0 x 23.0 x 31.0	9.2	10334	12334	100	14334	125		
	0.39	15.0 x 25.0 x 31.5	12.3	10394	12394	100	14394	125		
	0.47	10.0 x 20.0 x 01.0	12.0	10474	12474	100	14474	120	_	_
	0.56	18.0 x 28.0 x 31.5	16.1	10564	12564	100	14564	100		
	0.68	10.0 x 20.0 x 01.0	10.1	10684	12684	100	14684	100		
	0.82	21.0 x 31.0 x 31.0	20.3	10824	12824	50	14824	75		
	1.00	21.0 × 01.0 × 01.0	20.0	10105	12105	50	14105	15		
			PITCI	H = 15.0 mm ± 0.4	4 mm; d <sub>t</sub> = 0.60 r	nm ± 0.	06 mm; C-tol. = ±	10 %		
	0.010			18114	18314		18514		18914	
	0.012	5.0 x 11.0 x 17.5	1.0	18115	18315	1000	18515	1000	18915	1100
	0.015	5.0 × 11.0 × 17.5	1.0	18116	18316	1000	18516	1000	18916	1100
	0.018		18117	18317		18517		18917		
	0.022	6.0 x 12.0 x 17.5	1.4	18118	18318	1000	18518	1000	18918	000
	0.027	0.0 × 12.0 × 17.5	1.4	18119	18319	1000	18519	1000	18919	900
			PITCI	l = 15.0 mm ± 0.4	4 mm; d <sub>t</sub> = 0.80 r	nm ± 0.	08 mm; C-tol. = ±	10 %		
	0.033	7.0 x 13.5 x 17.5	1.8	18121	18321	750	18521	500	18921	800
	0.039	7.0 × 10.3 × 17.5	1.0	18122	18322	130	18522	500	18922	000
	0.047	8.5 x 15.0 x 17.5	2.4	18123	18323	750	18523	500	18923	650
	0.056	0.0 × 10.0 × 17.0	2.4	18124	18324	750	18524	500	18924	000
	0.068	10.0 x 16.5 x 17.5	3.0	18125	18325	500	18525	450	18925	600
	0.082	10.0 x 10.5 x 17.5	3.0	18126	18326	500	18526	400	18926	000



ELE	CTRI	CAL DATA AN	d ord	ERING INFO	RMATION													
					CATALOG NUI	MBER B	FC2 338 1XXXX A	ND PA	CKAGING									
	CAP.	DIMENSIONS		LOOSE IN BOX				TAPED REEL (1)(2)										
URAC	(μF)	w x h x l	MASS (g) <sup>(3)</sup>	SHORT LEADS		LONG LEADS		Ø = 500 mm	ı									
		(mm)	10,	l <sub>t</sub> = 3.5 mm ± 0.3 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P <sub>0</sub> = 12.7 mm	SPQ								
			PITCI	H = 22.5 mm ± 0.	4 mm; d <sub>t</sub> = 0.80	mm ± 0.	08 mm; C-tol. = ±	10 %										
	0.10	7.0 x 16.5 x 26.0	2.9	18127	18327	200	18527	250	18927	550								
	0.12	8.5 x 18.0 x 26.0	3.8	18128	18328	200	18528	250	18928	450								
	0.15	0.5 × 10.0 × 20.0	5.0	18129	18329	200	18529	250	18929	430								
	0.18	10.0 x 19.5 x 26.0	6.8	18131	18331	200	18531	200	18931	350								
		-	PITCI	H = 27.5 mm ± 0.	4 mm; d <sub>t</sub> = 0.80	mm ± 0.	08 mm; C-tol. = ±	10 %										
	0.22	11.0 x 21.0 x 31.0	7.4	18132	18332	100	18532	125										
	0.27	11.0 X 21.0 X 31.0	7.4	18133	18333	100	18533	125										
	0.33	13.0 x 23.0 x 31.0	9.2	18134	18334	100	18534	125										
	0.39	1E 0 x 0E 0 x 01 0	10.0	18135	18335	100	18535	105										
	0.47	15.0 x 25.0 x 31.0	12.3	18136	18336	100	18536	125	-	-								
	0.56	10.0.00.01.0	10.1	18137	18337	100	18537	100										
	0.68	18.0 x 28.0 x 31.0	16.1	18138	18338	100	18538	100										
	0.82	21.0 x 31.0 x 31.0	20.3	18139	18339	50	18539	75										
		•	PITC	H = 15.0 mm ± 0	.4 mm; d <sub>t</sub> = 0.60	mm ± 0	.06 mm; C-tol. = :	±5%										
	0.010			18214	18414		18614		18934									
	0.012			18215	18415	(	18615		18935	1100								
	0.015	5.0 x 11.0 x 17.5	1.0	18216	18416	1000	18616	1000	18936									
	0.018			18217	18417		18617		18937									
	0.022			18218	18418		18618		18938									
	0.027	6.0 x 12.0 x 17.5	1.4	18219	18419	1000	18619	1000	18939	900								
440			PITC	H = 15.0 mm ± 0	.4 mm; d <sub>t</sub> = 0.80	mm ± 0	.08 mm; C-tol. = =	± 5 %										
	0.033			18221	18421		18621		18941									
	0.039	7.0 x 13.5 x 17.5	1.8	18222	18422	750	18622	500	18942	800								
	0.047		2.4	18223	18423		18623		18943									
	0.056	8.5 x 15.0 x 17.5		18224	18424	750	18624	500	18944	650								
	0.068			18225	18425		18625		18945									
	0.082	0.082 10.0 x 16.5 x 17.	10.0 x 16.5 x 17.5	10.0 x 16.5 x 17.5	10.0 x 16.5 x 17.5	10.0 x 16.5 x 17.5	100 x 165 x 175	10.0 x 16.5 x 17.5	10.0 x 16.5 x 17.5	0.082	3.0	18226	18426	500	18626	450	18946	600
			PITC	H = 22.5 mm ± 0	.4 mm; d <sub>t</sub> = 0.80	mm ± 0	.08 mm; C-tol. = =	5 %										
	0.10			18227	18427		18627		18947									
	0.12	8.5 x 18.0 x 26.0	3.8	18228	18428	200	18628	250	18948	450								
	0.15			18229	18429		18629		18949									
	0.18	10.0 x 19.5 x 26.0	6.8	18231	18431	200	18631	200	18951	350								
			PITC		.4 mm; d <sub>t</sub> = 0.80	mm ± 0	.08 mm; C-tol. = ±	±5%										
	0.22	11.0 x 21.0 x 31.0	7.4	18232	18432	100	18632	125										
	0.27			18233	18433		18633											
	0.33	13.0 x 23.0 x 31.0	9.2	18234	18434	100	18634	125										
	0.39			18235	18435		18635											
	0.47	15.0 x 25.0 x 31.5	12.3	18236	18436	100	18636	125	-	-								
	0.56			18237	18437		18637											
I	0.68	18.0 x 28.0 x 31.5	16.1	18238	18438	100	18638	100										
	0.82	21.0 x 31.0 x 31.0	20.3	18239	18439	50	18639	75										
Notos	0.02		20.0	10200	10-100	50	10000	.0		1								

#### Notes

• SPQ = Standard Packing Quantity

(1)  $H = in-tape height; P_0 = sprocket hole distance; for detailed specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>$ 

<sup>(2)</sup> Reel diameter = 356 mm is available on request

<sup>(3)</sup> Weight for short lead product only

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APPROVALS							
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS	LINKS			
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	440 V <sub>AC</sub>	10 nF to 1 µF	FI 2016037	www.vishay.com/doc?28202			
UL 60384-14	440 V <sub>AC</sub>	10 nF to 1 µF	E354331	www.visbov.com/doc228100			
CSA E384-14         440 V <sub>AC</sub> 10 nF to 1 µF         E354331         www.vishay.com/doc?28190							
CB-test certificate	440 V <sub>AC</sub>	10 nF to 1 µF	FI 9218	www.vishay.com/doc?28201			
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the							

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.





### MOUNTING

#### Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

#### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

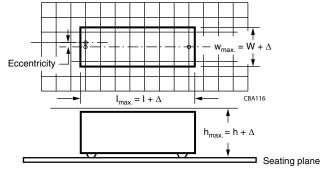
- For pitches  $\leq$  15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

#### **Space Requirements on Printed Circuit Board**

The maximum space for length ( $I_{max}$ ), width ( $w_{max}$ ) and height ( $h_{max}$ ) of film capacitors to take in account on the printed circuit board is shown in the drawings.

• For products with pitch  $\leq$  15 mm,  $\Delta w$  =  $\Delta l$  = 0.3 mm;  $\Delta h$  = 0.1 mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



#### SOLDERING

For general soldering conditions and wave soldering profile, we refer to the application note: **"Soldering Guidelines for Film Capacitors"**: <u>www.vishay.com/doc?28171</u>

#### Storage Temperature

T<sub>sta</sub> = -25 °C to +35 °C with RH maximum 75 % without condensation

#### **Ratings and Characteristics Reference Conditions**

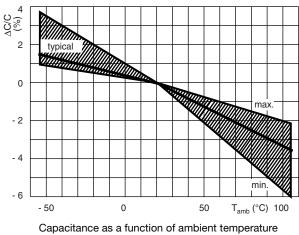
Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C  $\pm$  1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

For reference testing, a conditioning period shall be applied over 96 h  $\pm$  4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

2

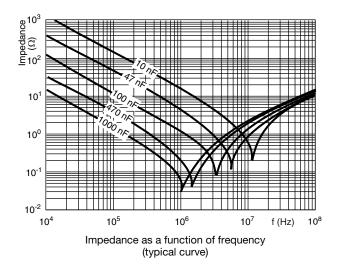
**CHARACTERISTICS** 

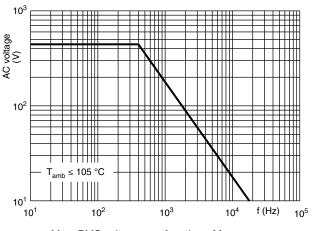
SHA



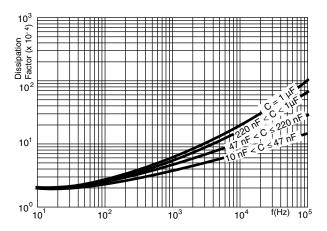
www.vishay.com

(typical curve)

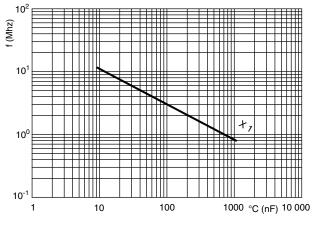




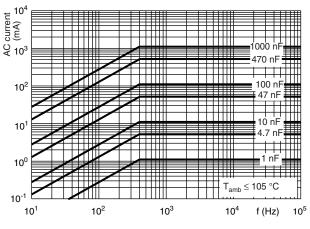
Max. RMS voltage as a function of frequency



Tangent of loss angle as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)

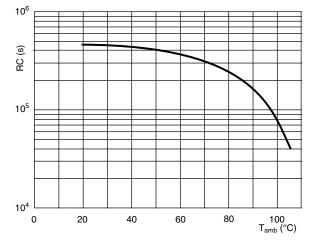


Max. RMS current as a function of frequency

6 For technical questions, contact: rfi@vishay.com

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Insulation resistance as a function of ambient temperature

#### **APPLICATION NOTES**

- For X1 electromagnetics interference suppression in standard across the line applications (50 Hz/60 Hz) with a maximum mains voltage of 440 V<sub>AC</sub>.
- For series impedance applications we refer to application note: www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <a href="mailto:rfi@vishay.com">rfi@vishay.com</a>
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 615  $V_{DC}$  and divided by the applied voltage.

#### **INSPECTION REQUIREMENTS**

#### **General Notes**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1						
4.1 Dimensions (detail)		As specified in chapters "General data" of this specification				
Initial measurements	Capacitance Tangent of loss angle at 10 kHz					
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage				
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s					

SHAY

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GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1						
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h					
4.4.2 Final measurements	Visual examination	No visible damage Legible marking				
	Capacitance	$\left  \Delta C/C \right  \leq 5$ % of the value measured initially				
	Tangent of loss angle	Increase of tan $\delta \leq 0.008$ Compared to values measured initially				
	Insulation resistance	As specified in section "Insulation Resistance" of this specification				
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1						
Initial measurements	Capacitance Tangent of loss angle at 10 kHz					
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking				
4.6 Rapid change of temperature	θA = - 55 °C θB = + 105 °C 5 cycles Duration t = 30 min					
<ul><li>4.6.1 Inspection</li><li>4.7 Vibration</li></ul>	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or acceleration 98 m/s <sup>2</sup> (whichever is less severe) Total duration: 6 h	No visible damage				
4.7.2 Final inspection	Visual examination	No visible damage				
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s <sup>2</sup> Duration of pulse: 11 ms					
4.9.2 Final measurements	Visual examination	No visible damage				
	Capacitance	$\left  \Delta C/C \right  \leq 5$ % of the value measured initially				
	Tangent of loss angle	Increase of tan $\delta \leq$ 0.008 Compared to values measured initially				
	Insulation resistance	As specified in section "Insulation Resistance" of this specification				

Revision: 21-Sep-16

8 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 28116

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B					
4.11 Climatic sequence					
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle Measured initially in C1A and C1B				
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h				
4.11.3 Damp heat cyclic Test Db First cycle					
4.11.4 Cold	Temperature: - 55 °C Duration: 2 h				
4.11.5 Damp heat cyclic Test Db Remaining cycles					
4.11.6 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.11.1.			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured in 4.11.1.			
	Voltage proof 1900 V <sub>DC</sub> ; 1 min between terminations	No permanent breakdown or flash-over			
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification			
SUB-GROUP C2					
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH No load				
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz				
4.12.3 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.12.1.			
	Tangent of loss angle	Increase of tan $\delta \leq 0.008$ Compared to values measured in 4.12.1.			
	Voltage proof 1900 V <sub>DC</sub> ; 1 min between terminations	No permanent breakdown or flash-over			
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification			

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9 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 28116

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ISHAY

# Vishay BCcomponents

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C3					
4.13.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz				
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses	No self healing breakdowns or flash-over			
4.14 Endurance	Duration: 1000 h 1.25 x U <sub>RAC</sub> at 105 °C Once in every hour the voltage is increased to 1000 V <sub>RMS</sub> for 0.1 s via resistor of 47 $\Omega \pm 5$ %				
4.14.7 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C  \le 10$ % compared to values measured in 4.13.1.			
	Tangent of loss angle	Increase of tan $\delta \leq$ 0.008 Compared to values measured in 4.13.1.			
	Voltage proof 1900 $V_{DC}$ ; 1 min between terminations 2380 $V_{AC}$ ; 1 min between terminations and case.	No permanent breakdown or flash-over			
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification			
SUB-GROUP C4					
4.15 Charge and discharge	10 000 cycles Charged to 615 V <sub>DC</sub> Discharge resistance: $R = \frac{615 V_{DC}}{1.5 \times C (dU/dt)}$				
4.15.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz				
4.15.3 Final measurements	Capacitance	$ \Delta C/C  \le 10$ % compared to values measured in 4.15.1.			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured in 4.15.1.			
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification			
SUB-GROUP C5					
4.16 Radio frequency characteristic	Resonance frequency	<ul> <li>≥ 0.9 times value as specified in section</li> <li>"Resonant Frequency" of this specification</li> </ul>			

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SHAY

## MKP338 1 X1

# Vishay BCcomponents

GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB-GROUP C6						
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm <sup>3</sup> : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60  s One flame application $I = \frac{12 \text{ mm}}{8 \text{ mm}}$	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.				
SUB-GROUP C7						
4.18 Active flammability	20 cycles of 4 kV discharges on the test capacitor connected to U <sub>RAC</sub> .	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.				

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