CMF Industrial

www.vishay.com

Vishay Dale

Metal Film Resistors, Axial, Industrial, Precision



FEATURES

- Small size conformal coated
- Flame retardant epoxy coating
- Controlled temperature coefficient
- Excellent high frequency characteristics
- Exceptionally low noise; typically 0.10 µV/V
- Low voltage coefficient to ± 5 ppm/V
- Special tolerance and or TC matching available on request
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Note

This datasheet provides information about parts that are RoHS-compliant and / or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details.

Vishay Dale Model CMF is also available as Military Qualified Styles RN and RL. See Vishay Dale's CMF (Military RN and RL) datasheet (<u>www.vishay.com/doc?31027</u>) for the MIL-SPEC ratings / attributes. (Except for marking, the Industrial and Military versions are exactly the same).

| GLOBAL MODEL | HISTORICAL MODEL | MAXIMUM WORKING VOLTAGE ⁽¹⁾ V | POWER RATING P _{70°C} ⁽²⁾ W | POWER RATING P _{125 °C} ⁽²⁾ W | | TOLERANCE ± % | TEMPERATURE COEFFICIENT ± ppm/°C |
|-----------------|---------------------|---|--|--|------------|-------------------------|--|
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5, 1 | 25 |
| 014550 | 0145 50 | | 0.05 | 0.405 | 10 to 2.5M | 0.1, 0.25, 0.5, 1, 2, 5 | 50 |
| CMF50 | CMF-50 | 200 | 0.25 | 0.125 | 10 to 2.5M | 1, 2, 5 | 100 |
| | | | | | 10 to 22M | 1, 2, 5 | 150, 200 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5, 1 | 25 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5 | 50 |
| | | | | | 10 to 5M | 1, 2, 5 | 50 |
| CMF55 | CMF-55 | 250 | 0.5 | 0.25 | 1 to 22.1M | 1, 2, 5 | 100 |
| | | | | | 0.5 to 50M | 1, 2, 5 | 150 |
| | | | | | 0.5 to 50M | 1 | 200 |
| | | | | | 0.1 to 50M | 2, 5 | 200 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5, 1 | 25 |
| | CMF-60 | 500 | 1 | 0.5 | 10 to 2.5M | 0.1, 0.25, 0.5 | 50 |
| | | | | | 10 to 10M | 1, 2, 5 | 50 |
| CMF60 | | | | | 1 to 10M | 1, 2, 5 | 100 |
| | | | | | 0.5 to 10M | 1, 2, 5 | 150 |
| | | | | | 0.5 to 10M | 1 | 200 |
| | | | | | 0.1 to 10M | 2, 5 | 200 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5, 1 | 25 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5 | 50 |
| | | | | | 10 to 10M | 1, 2, 5 | 50 |
| CMF65 | CMF-65 | 500 | 1.5 | 1 | 1 to 15M | 1, 2, 5 | 100 |
| | | | | | 0.5 to 22M | 1, 2, 5 | 150 |
| | | | | | 0.5 to 22M | 1 | 200 |
| | | | | | 0.1 to 22M | 2, 5 | 200 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5, 1 | 25 |
| | | | | | 10 to 2.5M | 0.1, 0.25, 0.5 | 50 |
| CMF70 | CMF-70 | 500 | 1.75 | 1.25 | 10 to 10M | 1, 2, 5 | 50 |
| | - | | | | 1 to 15M | 1, 2, 5 | 100 |
| | | | | | 1 to 22M | 1, 2, 5 | 150, 200 |
| | | 050 | 0.5 | | 5 to 5M | 2, 5 | 100 |
| CMF07 | CMF-07 | 250 | 0.5 | - | 1 to 5M | 2, 5 | 150, 200 |
| CMF20 | CME 20 | 500 | 1 | | 5 to 10M | 2, 5 | 100 |
| UNIF20 | CMF-20 | 500 | | - | 1 to 10M | 2, 5 | 150, 200 |

Notes

⁽¹⁾ Continuous working voltage shall be $\sqrt{P \times R}$ or maximum working voltage, whichever is less

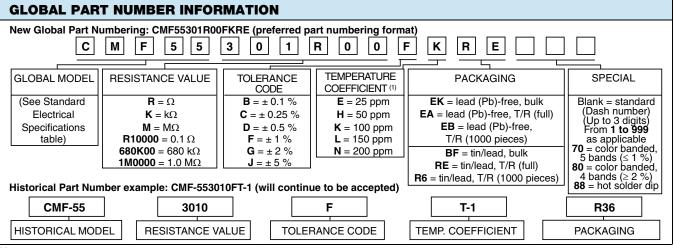
See the load life shift due to power and derating table for a summary of the more common combinations of power rating, case size and ambient operating temperature that prevail in various industrial and military resistor specifications. The "performance" table quantifies the load life stability under these combinations. (2)

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishav.com/doc?91000

1



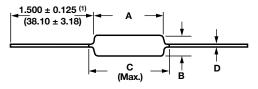
Vishay Dale



Notes

- For additional information on packaging, refer to the Through-Hole Resistor Packaging document (www.vishay.com/doc?31544).
- (1) Tolerances of ± 0.5 % (D), ± 0.25 % (C) and ± 0.1 % (B) are available only in 50 ppm and 25 ppm temperature coefficients.

DIMENSIONS in inches (millimeters)



| GLOBAL MODEL | A | В | C (Max.) | D |
|--------------|--|---|---------------|--|
| CMF50 | 0.150 ± 0.020 (3.81 ± 0.51) | 0.065 ± 0.015 (1.65 ± 0.38) | 0.187 (4.75) | 0.016 ± 0.002 (0.41 ± 0.05) |
| CMF55 | $\begin{array}{c} 0.240 \pm 0.020 \ ^{(3)} \\ (6.10 \pm 0.51) \end{array}$ | 0.090 ± 0.008 (2.29 ± 0.20) | 0.290 (7.37) | $\begin{array}{c} 0.025 \pm 0.002 \\ (0.64 \pm 0.05) \end{array}$ |
| CMF60 | 0.344 ± 0.031 (8.74 ± 0.79) | 0.145 ± 0.015 (3.68 ± 0.38) | 0.425 (10.80) | $\begin{array}{c} 0.025 \pm 0.002 \ ^{(2)} \\ (0.64 \pm 0.05) \end{array}$ |
| CMF65 | 0.562 ± 0.031 (14.27 ± 0.79) | 0.180 ± 0.015 (4.57 ± 0.38) | 0.687 (17.45) | $\begin{array}{c} 0.025 \pm 0.002 \\ (0.64 \pm 0.05) \end{array}$ |
| CMF70 | 0.562 ± 0.031 (14.27 ± 0.79) | 0.180 ± 0.015 (4.57 ± 0.38) | 0.687 (17.45) | $\begin{array}{c} 0.032 \pm 0.002 \\ (0.81 \pm 0.05) \end{array}$ |
| CMF07 | $\begin{array}{c} 0.240 \pm 0.020 \\ (6.10 \pm 0.51) \end{array}$ | $\begin{array}{c} 0.090 \pm 0.008 \\ (2.29 \pm 0.20) \end{array}$ | 0.290 (7.37) | $\begin{array}{c} 0.025 \pm 0.002 \\ (0.64 \pm 0.05) \end{array}$ |
| CMF20 | 0.375 ± 0.040 (9.53 ± 1.02) | 0.145 ± 0.015 (3.68 ± 0.38) | 0.425 (10.80) | 0.032 ± 0.002 (0.81 ± 0.05) |

Notes

⁽¹⁾ Lead length for product in bulk pack. For product supplied in tape and reel, the actual lead length would be based on the body size, tape spacing and lead trim.

⁽²⁾ Available with 0.032" (0.813 mm) lead [CMF60..95]

(3) $0.260" \pm 0.020"$ (6.60 mm ± 0.51 mm) for values > 5 M Ω

| TECHNICAL SPECIFICATIONS | | | | | | | | |
|-------------------------------|-----------------|---|-------|-------|-------|-------|-------|-------|
| PARAMETER | UNIT | CMF50 | CMF55 | CMF07 | CMF60 | CMF20 | CMF65 | CMF70 |
| Maximum Working Voltage | V≅ | ≤ 200 | ≤ 250 | ≤ 250 | ≤ 500 | ≤ 500 | ≤ 500 | ≤ 500 |
| Insulation Voltage (1 Min) | | > 500 | | | | | | |
| Voltage Coefficient (Max.) | ppm/V | m/V ± 5 (measured between 10 % and full rated voltage) | | | | | | |
| Dielectric Strength | V _{AC} | 450 | 450 | 450 | 750 | 750 | 900 | 900 |
| Insulation Resistance | Ω | ≥ 10 ¹¹ | | | | | | |
| Operating Temperature Range | °C | -55 to +175 | | | | | | |
| Terminal Strength (Pull Test) | lb | 2 | 2 | 5 | 2 | 5 | 2 | 5 |
| Noise | dB | 0.10 μV/V over a decade of frequency, with low and intermediate resistance values typically below 0.05 μV/V | | | | | | |
| Weight (Max.) | g | 0.12 | 0.28 | 0.28 | 0.50 | 0.60 | 1.00 | 1.10 |

Revision: 16-Sep-16

2

Document Number: 31018

For technical questions, contact: <u>ff2aresistors@vishay.com</u> THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT <u>www.vishay.com/doc?91000</u>



Vishay Dale

| TEMPERATURE COEFFICIENT CODES | | | | | |
|-------------------------------|--------------------|-------------------------|--|--|--|
| GLOBAL TC CODE | HISTORICAL TC CODE | TEMPERATURE COEFFICIENT | | | |
| E | Т-9 | 25 ppm/°C | | | |
| Н | T-2 | 50 ppm/°C | | | |
| к | T-1 | 100 ppm/°C | | | |
| L | Т-0 | 150 ppm/°C | | | |
| Ν | T-00 | 200 ppm/°C | | | |

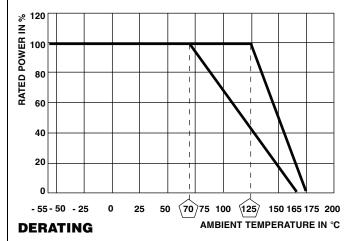
LOAD LIFE SHIFT DUE TO POWER AND DERATING (AT +70 °C AND AT +125 °C)

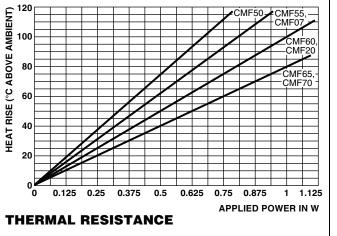
The power rating for the CMF parts is tied to the derating temperature, the heat rise of the parts, and the ΔR for the load life performance. When the tables/graphs below are used together they show that when the parts are run at their higher power ratings, the parts will run hotter, which has the potential of causing the resistance of the parts to shift more over the life of the part.

LOAD LIFE SHIFT VS. POWER RATING

| LOAD LIFE | MAXIMUM ∆R (TYPICAL TEST LOTS) | | | | | | |
|--------------|--------------------------------|---------|-------------------------|----------|---------|-------------------|--|
| | ± 0.15 % | ± 0.5 % | ± 1.0 % | ± 0.15 % | ± 0.5 % | ± 1.0 % | |
| MODEL | POWER RATING AT +70 °C | | POWER RATING AT +125 °C | | | | |
| CMF50 | 1/20 W and 1/10 W | 1/8 W | 1/4 W | 1/20 W | 1/10 W | 1/8 W | |
| CMF55, CMF07 | 1/10 W and 1/8 W | 1/4 W | 1/2 W | 1/10 W | 1/8 W | 1/4 W | |
| CMF60, CMF20 | 1/8 W and 1/4 W | 1/2 W | 3/4 W and 1 W | 1/8 W | 1/4 W | 1/2 W | |
| CMF65 | 1/4 W and 1/2 W | 3/4 W | 1 W and 1-1/2 W | 1/4 W | 1/2 W | 3/4 W and 1 W | |
| CMF70 | 1/4 W and 1/2 W | 3/4 W | 1 W and 1-3/4 W | 1/4 W | 1/2 W | 3/4 W and 1-1/4 W | |

CMF resistors have an operating temperature range of -55 °C to +175 °C. They must be derated at high ambient temperatures according to the derating curve.





Example:

When a CMF55 part is run at 1/8 W in a 70 °C ambient environment, the resistor will generate enough heat that the surface temperature of the part will reach about 19 °C over the ambient temperature, and over the life of the part this could cause the resistance value to shift up to ± 0.15 %.

If the same resistor was instead run at 1/4 W in a 70 °C environment, the element will heat up to about 30 °C over ambient, and over the life of the part the resistance value could shift roughly ± 0.5 %.

And if the resistor was run at it maximum power rating of 1/2 W in a 70 °C environment, it will heat up to about 58 °C over ambient, and you could see the resistance value shift roughly ± 1 % over the life of the part.

| MATERIAL SPECIFICATIONS | | | | | |
|-------------------------|--------------------------------------|---------------|--|--|--|
| Element | Vacuum-deposited nickel-chrome alloy | Coating | Flame retardant epoxy, formulated for superior moisture protection | | |
| Core | Fire-cleaned high purity ceramic | Solderability | Continuous satisfactory coverage when tested in accordance with MIL-R-10509 | | |

CMF Industrial

www.vishay.com

Vishay Dale

SPECIAL MODIFICATIONS

- 1. Terminals may be supplied in any commercial material with several type finishes.
- 2. Special pre-conditioning (power aging, temperature cycling, etc.) to customer specifications.
- 3. Non-helixed resistors can be supplied for critical high frequency applications.
- 4. Fusible, flameproof versions available.

| MARK | MARKING | | | | | |
|------------------|--|-----------|-------------------------------|--|--|--|
| Tempera | Temperature coefficient: T00 = 200 ppm, T0 = 150 ppm, T1 = 100 ppm, T2 = 50 ppm, T9 = 25 ppm | | | | | |
| CMF50: (3 lines) | | CMF55, CI | MF60, CMF65, CMF70: (4 lines) | | | |
| 3.01 | Value | CMF55 | Style and size | | | |
| K1% | Ohm, K or M sign and Tolerance | 49.9 kΩ | Value | | | |
| 1208 | 4-digit date code | 1 % T2 | Tolerance and TC | | | |
| | | 1208 | 4-digit date code | | | |

Note

CMF07 and CMF20 parts are marked with color bands, either per MIL-PRF-22684 (with a wide white band) or using commercial color bands.
CMFxx..70 and CMFxx..80 parts are marked using commercial color bands.

| PERFORMANCE | | | | | |
|---------------------------------|--|------------|--|--|--|
| TEST | AT +70 °C | AT +125 °C | | | |
| (TEST METHODS - MIL-STD-202) | MAXIMUM ∆R (TYPICAL TEST LOTS) | | | | |
| Short Time Overload | ± 0.05 % | ± 0.05 % | | | |
| Low Temperature Operation | ± 0.05 % | ± 0.05 % | | | |
| Moisture Resistance | ± 0.05 % | ± 0.05 % | | | |
| Shock | ± 0.01 % | ± 0.01 % | | | |
| Vibration | ± 0.04 % | ± 0.04 % | | | |
| Temperature Cycling | ± 0.15 % | ± 0.15 % | | | |
| Load Life | Varies based on power rating used; see load life shift due to power and derating table | | | | |
| Dielectric Withstanding Voltage | ± 0.01 % | ± 0.01 % | | | |
| Effect of Solder | ± 0.03 % | ± 0.03 % | | | |



Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.