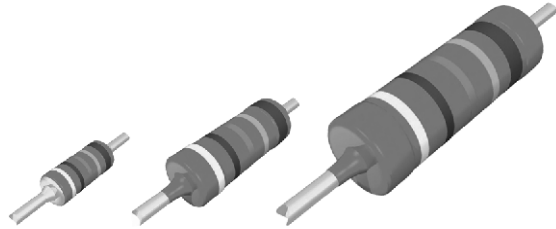


Professional Thin Film Leaded Resistors



DESCRIPTION

MBA/SMA 0204, MBB/SMA 0207 and MBE/SMA 0414 professional leaded thin film resistors are the general purpose resistor for all fields of professional electronics where reliability and stability is of major concern. Typical applications include industrial, telecommunication and medical equipment.

FEATURES

- Available in standard version or CECC version (IECQ-CECC approved according to EN 140101-806)
- Advanced thin film technology
- Power dissipation rating up to 1 W
- Excellent overall stability: Class 0.25
- Wide professional range: 0.22 Ω to 22 MΩ
- Lead (Pb)-free termination wire
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- AEC-Q200 qualified
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912



APPLICATIONS

- Industrial
- Telecommunication
- Medical equipment
- Automotive

METRIC SIZE

DIN	0204	0207	0414
CECC	A	B	D

TECHNICAL SPECIFICATIONS

DESCRIPTION	MBA/SMA 0204		MBB/SMA 0207		MBE/SMA 0414	
CECC Size	A		B		D	
Resistance Range	0.22 Ω to 10 MΩ; 0 Ω		0.22 Ω to 22 MΩ; 0 Ω		0.22 Ω to 22 MΩ	
Resistance Tolerance	± 5 %; ± 1 %; ± 0.5 %					
Temperature Coefficient	± 50 ppm/K; ± 25 ppm/K					
Operation Mode	Long term	Standard	Long term	Standard	Long term	Standard
Climatic Category (LCT/UCT/Days)	55/125/56	55/155/56	55/125/56	55/155/56	55/125/56	55/155/56
Rated Dissipation, P_{70}	0.25 W	0.4 W	0.4 W	0.6 W	0.65 W	1.0 W
Operating Voltage, U_{max} AC/DC	200 V		350 V		500 V	
Film Temperature	125 °C	155 °C	125 °C	155 °C	125 °C	155 °C
Max. Resistance Change at P_{70} for Resistance Range, $\Delta R/R$ max., After:	1 Ω to 332 kΩ		1 Ω to 1 MΩ		1 Ω to 2.4 MΩ	
1000 h	≤ 0.25 %	≤ 0.5 %	≤ 0.25 %	≤ 0.5 %	≤ 0.2 %	≤ 0.4 %
8000 h	≤ 0.5 %	≤ 1.0 %	≤ 0.5 %	≤ 1.0 %	≤ 0.4 %	≤ 0.8 %
225 000 h	≤ 1.5 %	-	≤ 1.5 %	-	≤ 1.2 %	-
Permissible Voltage Against Ambient (Insulation):						
1 Minute; U_{ins}	300 V		500 V		800 V	
Continuous	75 V		75 V		75 V	
Failure Rate: FIT _{observed}	≤ 0.1 x 10 ⁻⁹ /h		≤ 0.1 x 10 ⁻⁹ /h		≤ 0.1 x 10 ⁻⁹ /h	

Notes

- MB_ series has been merged with the related SMA series to form one series "MB_/SMA_"
- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.



PART NUMBER AND PRODUCT DESCRIPTION - STANDARD PRODUCTS (1)																	
PART NUMBER: MBB02070C1001FCT00																	
M	B	B	0	2	0	7	0	C	1	0	0	1	F	C	T	0	0
TYPE/SIZE	VARIANT		TCR		RESISTANCE		TOLERANCE		PACKAGING		SPECIAL						
MBA0204 = MBA/SMA 0204 MBB0207 = MBB/SMA 0207 MBE0414 = MBE/SMA 0414	0 = Neutral N = RB Radial 5 mm for MBB/SMA0207 S = UB Radial 2.5 mm for MBB/SMA0207 I = L0 Welding joint not lacquered for MBB/SMA 0207 B = KL Lacquered welding joint for MBA/SMA 0204		D = ± 25 ppm/K C = ± 50 ppm/K Z = Jumper		3 digit value 1 digit multiplier MULTIPLIER 7 = *10 ⁻³ 2 = *10 ² 8 = *10 ⁻² 3 = *10 ³ 9 = *10 ⁻¹ 4 = *10 ⁴ 0 = *10 ⁰ 5 = *10 ⁵ 1 = *10 ¹ 6 = *10 ⁶ 0000 = Jumper		D = ± 0.5 % F = ± 1 % J = ± 5 % Z = Jumper		CT C1 RP R2 R4 N4		00 = Standard						
PRODUCT DESCRIPTION: MBB/SMA 0207-50 1% CT 1K0																	
MBB/SMA 0207		-	50		1%				CT		1K0						
TYPE/SIZE			TCR		TOLERANCE		VARIANT		PACKAGING		RESISTANCE						
MBA/SMA 0204 MBB/SMA 0207 MBE/SMA 0414			± 25 ppm/K ± 50 ppm/K		± 0.5 % ± 1.0 % ± 5.0 %		RB UB L0 KL		CT C1 RP R2 R4 N4		1K0 = 1 kΩ 51R1 = 51.1 Ω						

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE - STANDARD PRODUCTS (1)				
TCR	TOLERANCE	RESISTANCE RANGE (2)(3)		
		MBA/SMA 0204	MBB/SMA 0207	MBE/SMA 0414
± 50 ppm/K	± 5 %	0.22 Ω to 0.91 Ω	0.22 Ω to 0.91 Ω 11 MΩ to 22 MΩ	0.22 Ω to 0.91 Ω
	± 2%	-	0.22 Ω to 0.91 Ω	-
	± 1 %	1 Ω to 10 MΩ	1 Ω to 10 MΩ	1 Ω to 22 MΩ
	± 0.5 %	10 Ω to 475 kΩ	10 Ω to 1 MΩ	10 Ω to 2.4 MΩ
± 25 ppm/K	± 1 %	10 Ω to 475 kΩ	10 Ω to 1 MΩ	10 Ω to 2.4 MΩ
	± 0.5 %	10 Ω to 475 kΩ	10 Ω to 1 MΩ	10 Ω to 2.4 MΩ
Jumper	-	≤ 10 mΩ; I _{max.} = 3.0 A	≤ 10 mΩ, I _{max.} = 5.0 A	-

Notes

- (1) Standard products are not CECC approved
- (2) Resistance value to be selected from E24 series for ± 5 %, ± 2 % tolerance, from E24/E96 series for ± 1 % tolerance and from E24/E192 for ± 0.5 % tolerance
- (3) AEC-Q200 qualification applies to products with TCR = ± 50 ppm/K and tolerance = ± 1 % in the ranges of 10 Ω to 301 kΩ for MBA/SMA 0204, 10 Ω to 7.5 MΩ for MBB/SMA 0207, and 10 Ω to 22 MΩ for MBE/SMA 0414
- Resistance ranges printed in bold are preferred TCR/tolerance combinations with optimized availability
- The PART NUMBER shown above is to facilitate the unified part numbering system for ordering products



PART NUMBER AND PRODUCT DESCRIPTION - CECC APPROVED PRODUCTS ⁽¹⁾																	
PART NUMBER: MBB0207VC1001FCT00																	
M	B	B	0	2	0	7	V	C	1	0	0	1	F	C	T	0	0
TYPE/SIZE	VARIANT	TCR	RESISTANCE	TOLERANCE	PACKAGING	SPECIAL											
MBA0204 = MBA/SMA 0204 MBB0207 = MBB/SMA 0207 MBE0414 = MBE/SMA 0414	V = CECC 06	D = ± 25 ppm/K C = ± 50 ppm/K Z = Jumper	3 digit value 1 digit multiplier MULTIPLIER 7 = *10 ⁻³ 2 = *10 ² 8 = *10 ⁻² 3 = *10 ³ 9 = *10 ⁻¹ 4 = *10 ⁴ 0 = *10 ⁰ 5 = *10 ⁵ 1 = *10 ¹ 6 = *10 ⁶ 0000 = Jumper	D = ± 0.5 % F = ± 1 % J = ± 5 % Z = Jumper	CT C1 RP R2	00 = Standard L0 = Welding joint not lacquered for MBB/SMA 0207 KL = Lacquered welding joint for MBA/SMA 0204											
PRODUCT DESCRIPTION: MBB/SMA 0207-50 1 % CECC 06 CT 1K0																	
MBB/SMA 0207	-	50	1 %	CECC 06	CT	1K0											
TYPE/SIZE		TCR	TOLERANCE	VARIANT	PACKAGING	RESISTANCE											
MBA/SMA 0204 MBB/SMA 0207 MBE/SMA 0414		± 25 ppm/K ± 50 ppm/K	± 0.5 % ± 1.0 % ± 5.0 %	CECC 06 CECC 06 L0 CECC 06 KL	CT C1 RP R2	1K0 = 1 kΩ 51R1 = 51.1 Ω											

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE - CECC APPROVED PRODUCTS ⁽¹⁾				
TCR	TOLERANCE	RESISTANCE RANGE ⁽²⁾⁽³⁾		
		MBA/SMA 0204	MBB/SMA 0207	MBE/SMA 0414
± 50 ppm/K	± 5 %	0.22 Ω to 0.91 Ω	0.22 Ω to 0.91 Ω 11 MΩ to 22 MΩ	0.22 Ω to 0.91 Ω
	± 1 %	1 Ω to 10 MΩ	1 Ω to 10 MΩ	1 Ω to 22 MΩ
	± 0.5 %	10 Ω to 332 kΩ	10 Ω to 1 MΩ	10 Ω to 2.43 MΩ
± 25 ppm/K	± 1 %	10 Ω to 475 kΩ	10 Ω to 1 MΩ	10 Ω to 2.43 MΩ
	± 0.5 %	10 Ω to 475 kΩ	10 Ω to 1 MΩ	10 Ω to 2.43 MΩ
Jumper	-	≤ 10 mΩ; I _{max.} = 3.0 A	≤ 10 mΩ, I _{max.} = 5.0 A	-

Notes

- (1) Approval is according to EN 140101-806, version A
- (2) Resistance value to be selected from E24 series for ± 5 %, ± 2 % tolerance, from E24/E96 series for ± 1 % tolerance and from E24/E192 for ± 0.5 % tolerance
- (3) AEC-Q200 qualification applies to products with TCR = ± 50 ppm/K and tolerance = ± 1 % in the ranges of 10 Ω to 301 kΩ for MBA/SMA 0204, 10 Ohm to 7.5 MΩ for MBB/SMA 0207, and 10 Ω to 22 MΩ for MBE/SMA 0414
- Resistance ranges printed in bold are preferred TCR/tolerance combinations with optimized availability
- The PART NUMBER shown above is to facilitate the unified part numbering system for ordering products
- Radial version (RB, UB) cannot be qualified according to CECC so these can only be ordered as standard products



MBA/SMA 0204, MBB/SMA 0207, MBE/SMA 0414 - Professional

Professional Thin Film Leaded Resistors

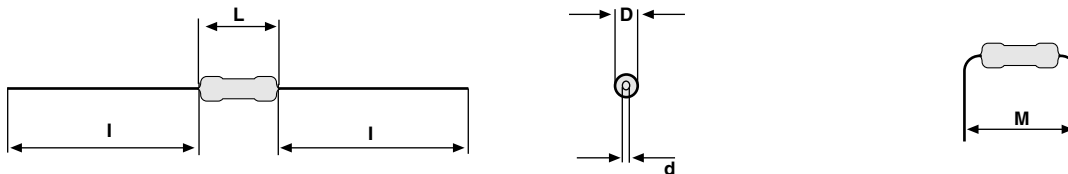
Vishay Beyschlag

PACKAGING - Axial products				
TYPE	REEL TAPING ACC. IEC 60286-1		BOX TAPING ACC. IEC 60286-1	
	PIECES	CODE	PIECES	CODE
MBA/SMA 0204	5000	RP	1000 5000	C1 CT
MBB/SMA 0207	5000	RP	1000 5000	C1 CT
MBE/SMA 0414	2500	R2	1000	C1

Note

- For details related to packaging specs, refer datasheet link www.vishay.com/doc?28721

DIMENSIONS



DIMENSIONS - Leaded resistor types, mass and relevant physical dimensions						
TYPE	D _{max.} (mm)	L _{max.} (mm)	d _{nom.} (mm)	I _{min.} (mm)	M _{min.} (mm)	MASS (mg)
MBA/SMA 0204	1.6	3.6	0.5	29.0	5.0	125
MBB/SMA 0207	2.5	6.5	0.6	28.0	10.0 ⁽¹⁾	220
MBE/SMA 0414	4.2	11.9	0.8	31.0	15.0	700

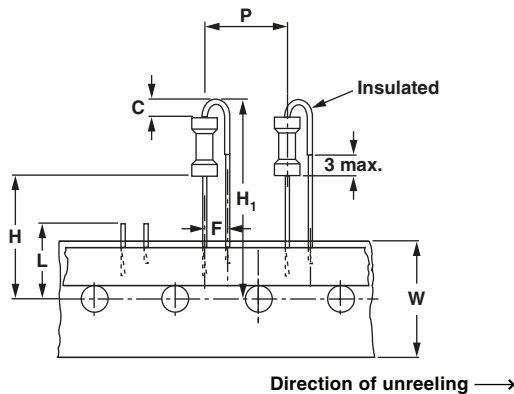
Note

- ⁽¹⁾ For 7.5 ≤ M < 10.0 mm, use version MBB/SMA 0207 ... L0 (welding joint not lacquered)

PACKAGING - Radial products				
TYPE	REEL TAPING ACC. IEC 60286-2		BOX TAPING ACC. IEC 60286-2	
	PIECES	CODE	PIECES	CODE
MBB/SMA 0207 RB	4000	R4	4000	N4
MBB/SMA 0207 UB				

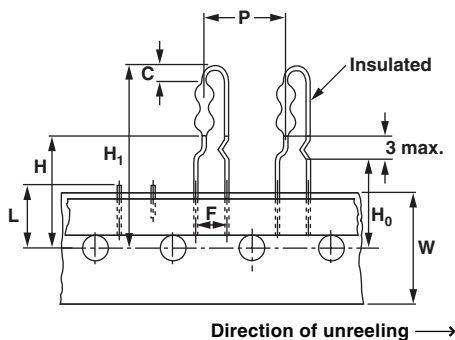
MBB/SMA 0207 WITH RADIAL TAPING

LEAD SPACING (UB = 2.5 mm), SIZE 0207



DIMENSIONS in millimeters		
Pitch of components	P	12.7 ± 1.0
Lead spacing	F	2.5 + 0.6, - 0.1
Width of carrier tape	W	18.0 + 1.0, - 0.5
Body to hole center	H	18.0 ± 2.0
Height for cutting (max.)	L	11
Height for bending	C	2.5 + 0, - 0.5
Height for insertion (max.)	H ₁	32

LEAD SPACING (RB = 5.0 mm), SIZE 0207



DIMENSIONS in millimeters		
Pitch of components	P	12.7 ± 1.0
Lead spacing	F	5.0 + 0.6, - 0.1
Width of carrier tape	W	18.0 + 1.0, - 0.5
Body to hole center	H	18.0 ± 2.0
Lead crimp to hole center	H ₀	16.0 ± 0.5
Height for cutting (max.)	L	11
Height for bending	C	2.5 + 0, - 0.5
Height for insertion (max.)	H ₁	32



DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body and conditioned to achieve the desired temperature coefficient. Plated steel termination caps are firmly pressed on the metallized rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. Connecting wires of electrolytic copper plated with 100 % pure tin are welded to the termination caps. The resistor elements are covered by a light blue protective coating designed for electrical, mechanical and climatic protection. Four or five color code rings designate the resistance value and tolerance in accordance with **IEC 60062**.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. Only accepted products are stuck directly on the adhesive tapes in accordance with **IEC 60286-1** or for the radial versions in accordance to **IEC 60286-2**.

ASSEMBLY

The resistors are suitable for processing on automatic insertion equipment and cutting and bending machines. Excellent solderability is proven, even after extended storage. They are suitable for automatic soldering using wave or dipping.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

All products comply with **GADSL** ⁽¹⁾ and the **CEFIC-EECA-EICTA** ⁽²⁾ list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle Life Directive (ELV) and Annex II (ELVII)
- 2002/95/EC Restriction of the use of Hazardous Substances Directive (RoHS)
- 2002/96/EC Waste Electrical and Electrical Equipment Directive (WEEE)

APPROVALS

The resistors (CECC version) are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN 140101-806** which refers to **EN 60115-1** and **EN 140100** and the variety of environmental test procedures of the **IEC 60068** series. Conformity is attested by the use of the **CECC** logo (Ⓢ) as the Mark of Conformity on the package label for the CECC version.

Vishay BEYSCHLAG has achieved "**Approval of Manufacturer**" in accordance with **IEC QC 001002-3, clause 2**. The release certificate for "**Technology Approval Schedule**" in accordance with **CECC 240001** based on **IEC QC 001002-3, clause 6** is granted for the Vishay BEYSCHLAG manufacturing process.

RELATED PRODUCTS

For a correlated range of precision TCR and tolerance specifications see the datasheet:

- "Precision Thin Film Leaded Resistors", document no. 28767

For products approved to EN 140101-806, version E, with established reliability and failure rate level E7 (Quality factor $\pi_Q = 0.1$), see the datasheet:

- "Established Reliability Thin Film Leaded Resistors", document no. 28768

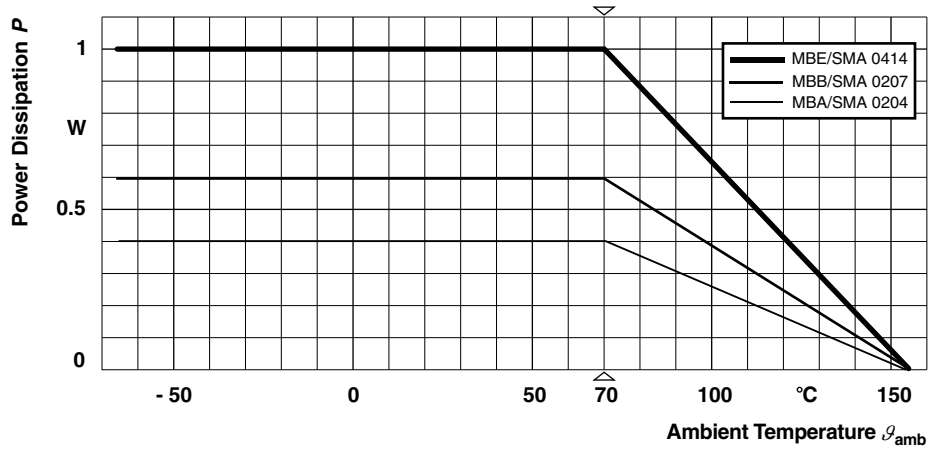
Notes

⁽¹⁾ Global Automotive Declarable Substance List, see www.gadsl.org

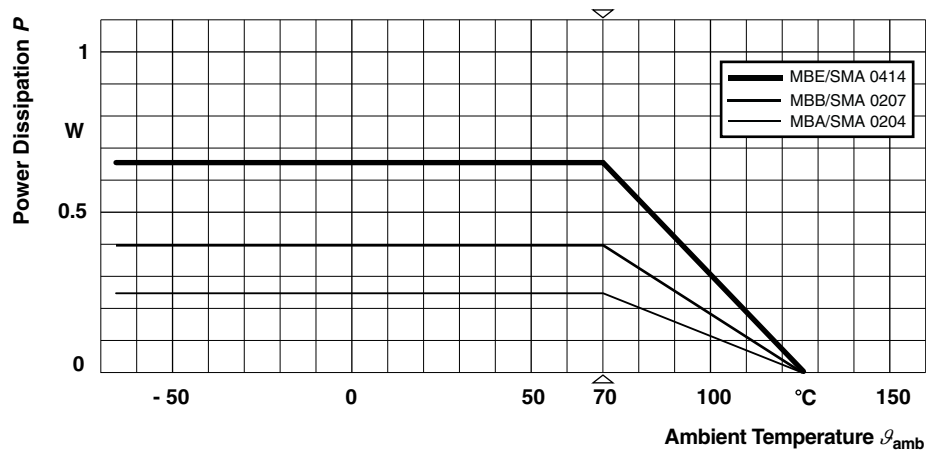
⁽²⁾ CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see www.eicta.org/index.php?id=1053&id_article=340



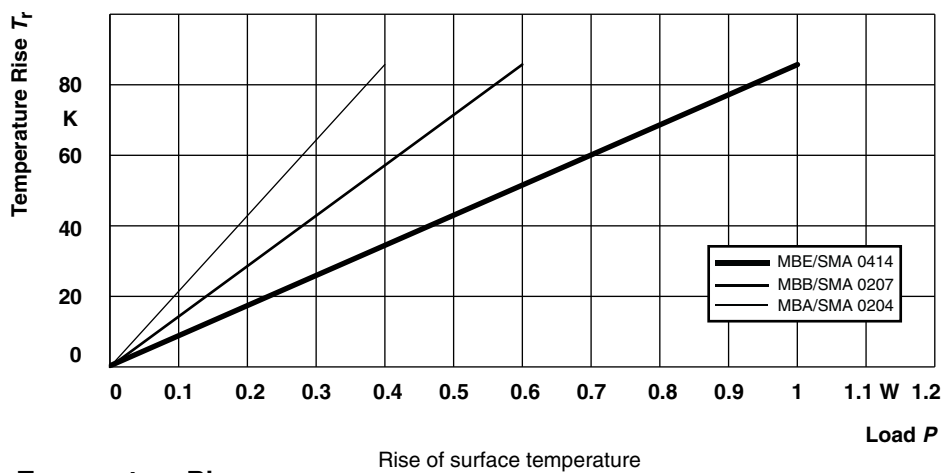
FUNCTIONAL PERFORMANCE



Derating - Standard Operation



Derating Long Term Operation



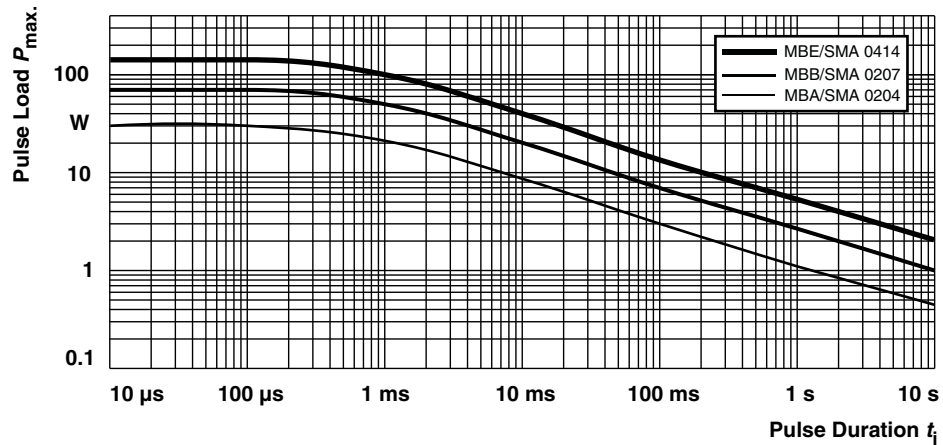
Temperature Rise



MBA/SMA 0204, MBB/SMA 0207, MBE/SMA 0414 - Professional

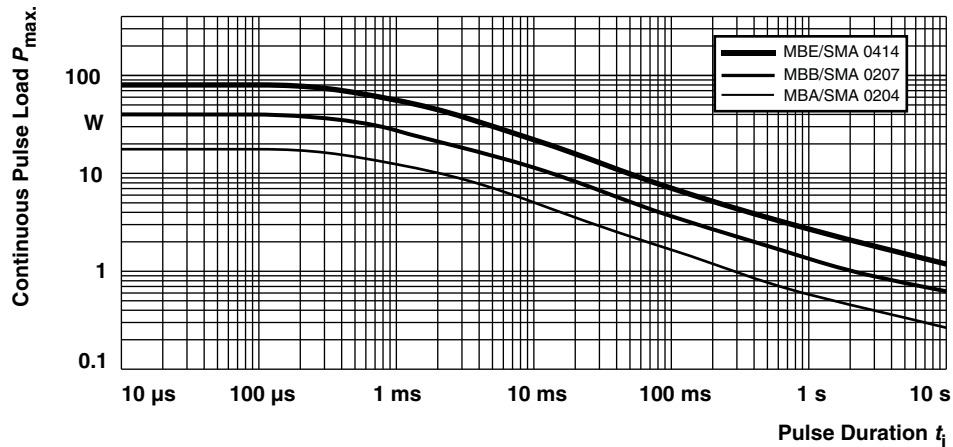
Professional Thin Film Leaded Resistors

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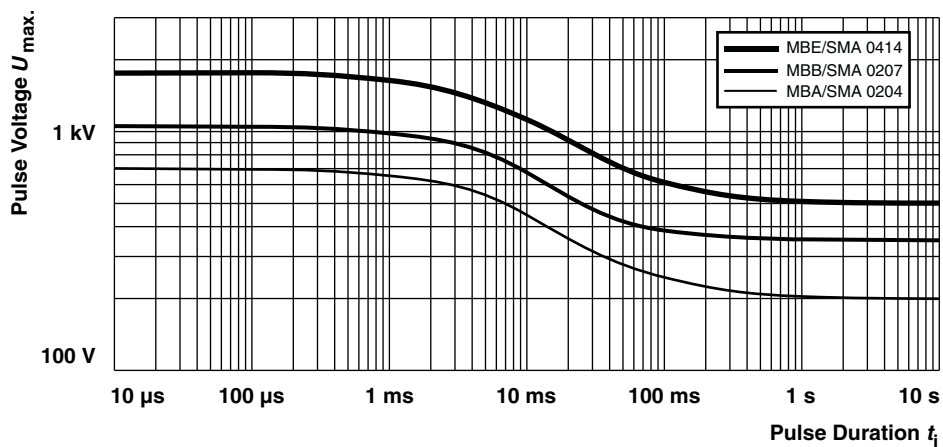
Maximum pulse load, single pulse; for permissible resistance change equivalent to 8000 h operation.

Single Pulse



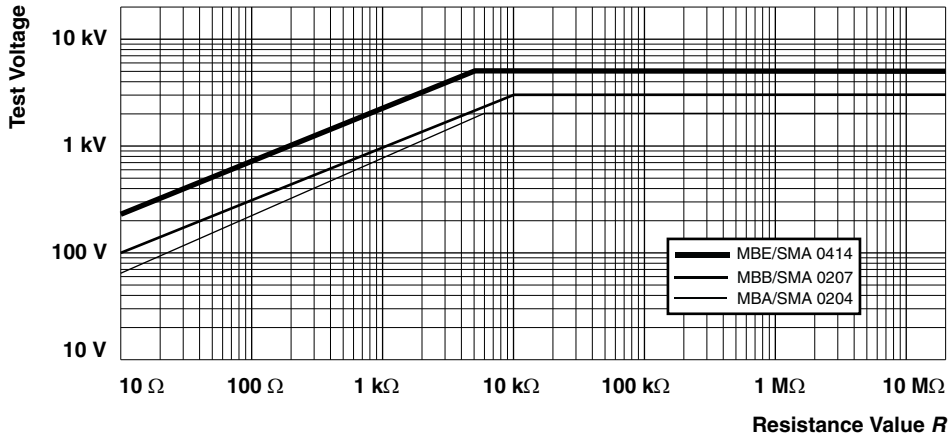
Maximum pulse load, continuous pulses; for permissible resistance change equivalent to 8000 h operation.

Continuous Pulse



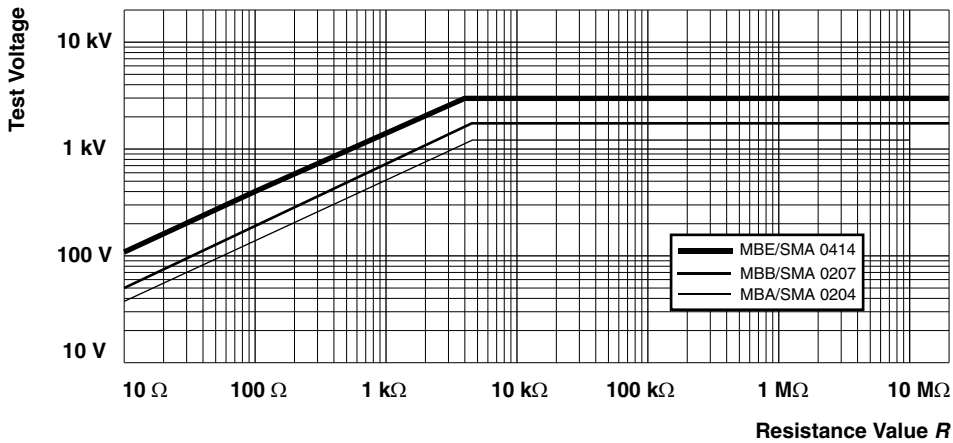
Maximum pulse voltage, single and continuous pulses; for permissible resistance change equivalent to 8000 h operation.

Pulse Voltage



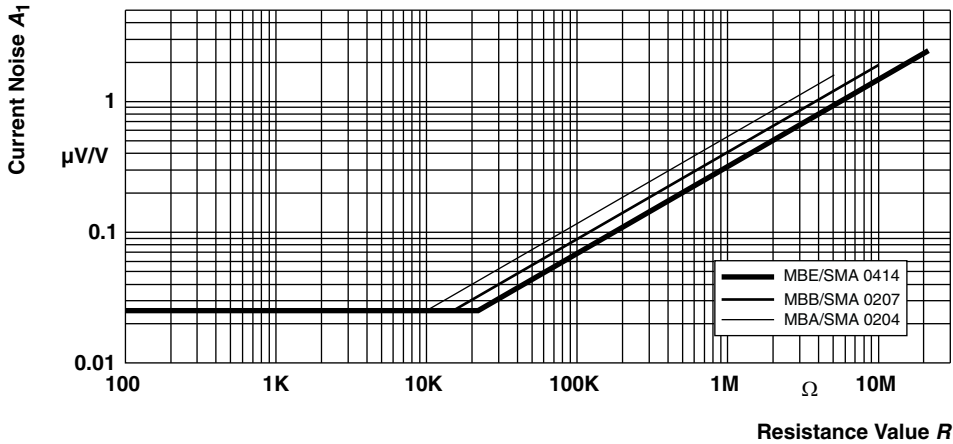
Pulse load rating in accordance with IEC 60115-1, 4.27; 1.2 μ s/50 μ s; 5 pulses at 12 s intervals; for permissible resistance change 0.5 %.

1.2/50 Pulse



Pulse load rating in accordance with IEC 60115-1, 4.27; 10 μ s/700 μ s; 10 pulses at 1 minute intervals; for permissible resistance change 0.5 %.

10/700 Pulse



Current noise - A_1 in accordance with IEC 60195



TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification (includes tests)
 - EN 140100, sectional specification (includes schedule for qualification approval)
 - EN 140101-806 (successor of CECC 40101-806), detail specification (includes schedule for conformance inspection)
- The Test and Requirements table contains only the most important tests. For the full test schedule refer to the documents listed above. The testing also covers most of the requirements specified by EIA/IS-703 and JIS-C-5202.
- The tests are carried out in accordance with IEC 60068-2-xx test method and under standard atmospheric conditions in accordance with IEC 60068-1, 5.3. Climatic category LCT/UCT/56 (rated temperature range: Lower category

temperature, upper category temperature; damp heat, steady state, test duration: 56 days) is valid.

- Unless otherwise specified the following values apply:
 - Temperature: 15 °C to 35 °C
 - Relative humidity: 45 % to 75 %
 - Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).
- For performing some of the tests, the components are mounted on a test board in accordance with IEC 60115-1, 4.31.
- In Test Procedures and Requirements table, only the tests and requirements are listed with reference to the relevant clauses of IEC 60115-1 and IEC 60068-2-xx test methods. A short description of the test procedure is also given.

TEST PROCEDURES AND REQUIREMENTS						
IEC 60115-1 CLAUSE	IEC 60068-2-TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (ΔR max.)		
			Stability for product types:	STABILITY CLASS 0.5	STABILITY CLASS 1	STABILITY CLASS 2
			MBA/SMA 0204	1 Ω to 332 k Ω	0.22 Ω to < 1 Ω	> 332 k Ω
			MBB/SMA 0207	1 Ω to 1 M Ω	0.22 Ω to < 1 Ω	> 1 M Ω
			MBE/SMA 0414	1 Ω to 2.4 M Ω	0.22 Ω to < 1 Ω	> 2.4 M Ω
4.5	-	Resistance		$\pm 5 \% R$; $\pm 1 \% R$; $\pm 0.5 \% R$		
4.8	-	Temperature coefficient	At (20/LCT/20) °C and (20/UCT/20) °C	± 50 ppm/K; ± 25 ppm/K		
4.25.1	-	Endurance at 70 °C: Standard operation mode	$U = \sqrt{P_{70} \times R}$ or $U = U_{max.}$; 1.5 h ON; 0.5 h OFF 70 °C; 1000 h 70 °C; 8000 h	$\pm (0.5 \% R + 0.05 \Omega)^{(1)}$ $\pm (1 \% R + 0.05 \Omega)^{(2)}$	$\pm 0.5 \% R$ $\pm 1 \% R$	
		Endurance at 70 °C: Long term operation mode	$U = \sqrt{P_{70} \times R}$ or $U = U_{max.}$; 1.5 h ON; 0.5 h OFF 70 °C; 1000 h 70 °C; 8000 h	$\pm (0.25 \% R + 0.05 \Omega)^{(3)}$ $\pm (0.5 \% R + 0.05 \Omega)^{(4)}$	$\pm 0.25 \% R$ $\pm 0.5 \% R$	
4.25.3	-	Endurance at upper category temperature	125 °C; 1000 h	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm 1 \% R$
			155 °C; 1000 h	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$	$\pm 2 \% R$
4.24	78 (Cab)	Damp heat, steady state	(40 \pm 2) °C; 56 days; (93 \pm 3) % RH	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$	$\pm 2 \% R$



TEST PROCEDURES AND REQUIREMENTS						
IEC 60115-1 CLAUSE	IEC 60068-2- TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (ΔR max.)		
			Stability for product types:	STABILITY CLASS 0.5	STABILITY CLASS 1	STABILITY CLASS 2
			MBA/SMA 0204	1 Ω to 332 k Ω	0.22 Ω to < 1 Ω	> 332 k Ω
			MBB/SMA 0207	1 Ω to 1 M Ω	0.22 Ω to < 1 Ω	> 1 M Ω
			MBE/SMA 0414	1 Ω to 2.4 M Ω	0.22 Ω to < 1 Ω	> 2.4 M Ω
4.23		Climatic sequence:				
4.23.2	2 (Ba)	Dry heat	155 °C; 16 h			
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; 24 h; 90 % to 100 % RH; 1 cycle			
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h			
4.23.5	13 (M)	Low air pressure	8.5 kPa; 2 h; 15 °C to 35 °C			
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; 5 days; 95 % to 100 % RH; 5 cycles	$\pm (0.5 \% R + 0.05 \Omega)$ no visible damage	$\pm (1 \% R + 0.05 \Omega)$ no visible damage	$\pm 2 \% R$ no visible damage
4.13	-	Short time overload	Room temperature; $U = 2.5 \times \sqrt{P_{70}} \times R$ or $U = 2 \times U_{max.}; 5 s$	$\pm (0.1 \% R + 0.01 \Omega)$ no visible damage	$\pm (0.25 \% R + 0.05 \Omega)$ no visible damage	$\pm 0.5 \% R$ no visible damage
4.19	14 (Na)	Rapid change of temperature	30 min at LCT = - 55 °C 30 min at UCT = 155 °C 5 cycles	$\pm (0.1 \% R + 0.01 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm 0.5 \% R$
			MBA/SMA 0204: 500 cycles MBB/SMA 0207: 200 cycles MBE/SMA 0414: 100 cycles	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol + 23 °C; toothbrush method	Marking legible; no visible damage		
4.18.2	20 (Tb)	Resistance to soldering heat	Unmounted components; (260 \pm 3) °C; (10 \pm 1) s	$\pm (0.1 \% R + 0.01 \Omega)$ no visible damage	$\pm (0.25 \% R + 0.05 \Omega)$ no visible damage	$\pm 0.5 \% R$ no visible damage
4.17	20 (Ta)	Solderability	+ 235 °C; 2 s solder bath method; SnPb40	Good tinning (> 95 % covered, no visible damage)		
			+ 245 °C; 3 s solder bath method; SnAg3Cu0.5			
4.22	6 (B4)	Vibration	6 h; 10 Hz to 2000 Hz 1.5 mm or 196 m/s ²	$\pm (0.1 \% R + 0.01 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm 0.5 \% R$
4.16	21 (Ua ₁) 21 (Ub) 21 (Uc)	Robustness of terminations	Tensile, bending and torsion	$\pm (0.1 \% R + 0.01 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm 0.5 \% R$
4.7	-	Voltage proof	$U_{RMS} = U_{ins}; 60 s$	No flashover or breakdown		
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1; 3 pos. + 3 neg. MBA/SMA 0204: 2 kV MBB/SMA 0207: 4 kV MBE/SMA 0414: 6 kV	$\pm (0.5 \% R + 0.05 \Omega)$		

Note

- (1) $\pm (0.4 \% R + 0.05 \Omega)$ for MBE/SMA 0414
- (2) $\pm (0.8 \% R + 0.05 \Omega)$ for MBE/SMA 0414
- (3) $\pm (0.2 \% R + 0.05 \Omega)$ for MBE/SMA 0414
- (4) $\pm (0.4 \% R + 0.05 \Omega)$ for MBE/SMA 0414



HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit numeric code starting with 2312
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table
- The remaining 4 digits indicated the resistance value:
 - The first 3 digits indicated the resistance value
 - The last digit indicated the resistance decade in accordance with resistance decade table

Resistance Decade

RESISTANCE DECADE	LAST DIGIT
0.1 Ω to 0.999 Ω	7
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 Ω to 999 Ω	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 kΩ to 999 kΩ	4
1 MΩ to 9.99 MΩ	5
10 MΩ to 99.9 MΩ	6

Historical 12NC Example

The 12NC code of a MBA 0204 resistor, value 47.5 kΩ and TCR 50 with ± 1 % tolerance, supplied on bandolier in a box of 5000 units was: 2312 905 14753.

HISTORICAL 12NC - Resistor type and packaging							
DESCRIPTION			2312				
			AMMOPACK		REEL		
TYPE	TCR	TOL.	C1 1000 units	CT 5000 units	R1 1000 units	R2 2500 units	RP 5000 units
MBA 0204	± 50 ppm/K	± 5 %	900 3....	905 3....	700 3....	-	805 3....
		± 1 %	900 1....	905 1....	700 1....	-	805 1....
		± 0.5 %	900 5....	905 5....	700 5....	-	805 5....
	± 25 ppm/K	± 1 %	901 1....	906 1....	701 1....	-	806 1....
		± 0.5 %	901 5....	906 5....	701 5....	-	806 5....
	Jumper	-	900 90001	905 90001	700 90001	-	805 90001
MBB 0207	± 50 ppm/K	± 5 %	910 3....	915 3....	710 3....	-	815 3....
		± 1 %	910 1....	915 1....	710 1....	-	815 1....
		± 0.5 %	910 5....	915 5....	710 5....	-	815 5....
	± 25 ppm/K	± 1 %	911 1....	916 1....	711 1....	-	816 1....
		± 0.5 %	911 5....	916 5....	711 5....	-	816 5....
	Jumper	-	910 90001	915 90001	710 90001	-	815 90001
MBE 0414	± 50 ppm/K	± 5 %	920 3....	-	-	825 3....	-
		± 1 %	920 1....	-	-	825 1....	-
		± 0.5 %	920 5....	-	-	825 5....	-
	± 25 ppm/K	± 1 %	921 1....	-	-	826 1....	-
		± 0.5 %	921 5....	-	-	826 5....	-
		-	-	-	-	-	-



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